

Modeling Vibration and Noise in a Gearbox: Bearing Version

This example is an extension of the model Modeling Vibration and Noise in a Gearbox. In this version of the model, a detailed representation of the roller bearings is used instead of a hinge joint to connect the shafts with the housing. Due to the finite stiffness of the bearings, the vibration response of the system can be significantly different from that obtained using the rigid bearing assumption. An accurate prediction of the vibration and noise radiation from a dynamic system, like a gearbox, can help designers do the necessary design modifications at an early stage.

The noise in a gearbox can be generated due to various reasons. The first and foremost is the transmission of undesired lateral and axial forces on the bearings and housing due to the gear contact. The interaction of bearings with the housing while transmitting the forces can also lead to significant vibrations in the system.

A 5-speed synchromesh gearbox of a manual transmission vehicle is considered in this model. First, the gearbox vibration is computed using a time-dependent analysis for the specified engine speed and external load. The normal acceleration of the gearbox housing is converted to the frequency domain and used as a source of noise. Finally, an acoustic analysis is performed to obtain the sound pressure levels in the near, far, and exterior fields.

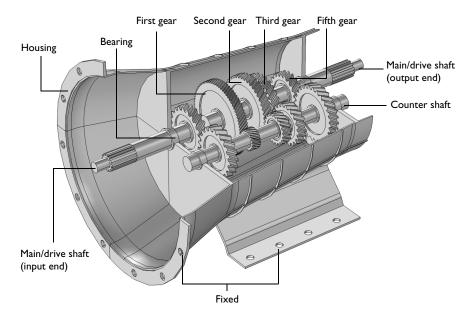


Figure 1: The modeled geometry of a 5-speed synchromesh gearbox of a manual transmission vehicle.

The geometry of a synchromesh gearbox is shown in Figure 1. Only those parts of the gearbox which are relevant from a physics point of view are considered for the analysis.

A varying gear mesh stiffness and the interaction of the bearings with the shafts and housing produce vibrations in the whole gear box assembly. These vibrations are transmitted to the housing that further transmits the energy to the surrounding fluid, resulting in radiation of acoustic waves. In order to numerically simulate this entire phenomenon, the following analyses are performed:

- Multibody Analysis. The first step is to perform multibody analysis of a gearbox in order to compute the dynamics of the gears and the vibration of the housing. The multibody analysis is performed in the time domain at the specified engine speed and output torque.
- Acoustics Analysis. As a next step, a spherical domain enclosing the gearbox housing is created in order to perform an acoustics analysis to compute the sound pressure levels

outside the gearbox. The normal acceleration computed on the housing in the multibody analysis is used as a source of noise for the acoustic analysis.

PART I: MULTIBODY ANALYSIS

The gear arrangement in the synchromesh gearbox is shown below in Figure 2.

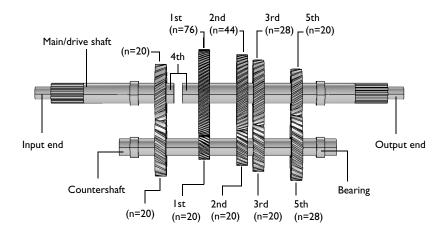


Figure 2: Gear arrangement in the 5-speed synchromesh gearbox. The synchronizing rings used to connect the gears with the main shaft are not physically modeled here.

The gearbox considered here has its main, or drive shaft, connected to the countershaft using helical gears. The multibody analysis is performed in the time domain for one full revolution of the drive shaft.

Gears

All gears are modeled as rigid bodies, however, the gear meshing is considered to be elastic. Information about the number of teeth in different gears and their connection is given in Figure 2. Other gear properties are given in the table below:

TABLE I: GEAR PROPERTIES.

Properties			
Pressure angle	α	25°	
Helix angle	β	30°	
Gear mesh stiffness	k_t	10 ⁸ N/m	

TABLE I: GEAR PROPERTIES.

Properties		
Contact ratio	$c_{ m r}$	1.25
Engaged gear	n	5

Gears mounted on the countershaft are fixed so that they all rotate with the shaft. In contrast, gears mounted on the drive shaft are, in general, free to rotate around its axis, but through synchronizing rings one of them can be engaged with the shaft. In this model, the synchronizing rings are not physically modeled. Instead, constraints are used to engage the gears with the drive shaft.

Shafts

Both shafts are modeled as rigid bodies. At the input end, the drive shaft is connected to the countershaft, and the countershaft is then connected to the drive shaft at the output end. Engaging the fourth gear is special — the input end of the drive shaft is directly connected to the output end of the same, thus bypassing the countershaft. In this case, the gear ratio is unity.

Housing

Both shafts are rested on the housing through roller bearings. The housing is modeled as a flexible body made of structural steel. It is mounted on the ground as well as connected to the engine at one of its ends.

Note: To reduce the computation time, linear elements are used for modeling the displacement of the housing. To get more accurate results, quadratic elements can be used.

Constraints and Loads

- The input end of the drive shaft, which is connected to the engine, is driven at a speed of 800 rpm.
- An external torque/load of 1000 Nm is applied at the output end of the drive shaft.

PART 2: ACOUSTICS ANALYSIS

Unidirectional Coupling

The coupling between the multibody/structural and acoustics physics can be considered as a unidirectional coupling if the exterior fluid is air (or any other light fluid). In this

model, vibrations in the housing affects the surrounding fluid, but the influence of the acoustic pressure is neglected when computing the structural vibrations.

Time to Frequency FFT

The acoustic response in the model is obtained in frequency domain. Therefore, the FFT solver is used to convert the accelerations of the housing obtained from the multibody analysis to the frequency domain.

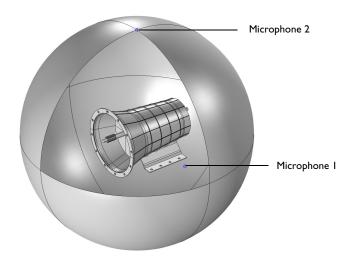


Figure 3: The air domain surrounding the gearbox used in the acoustics analysis. The two microphone locations are also shown.

Domain Equations

This model solves the problem in the frequency domain using the Pressure Acoustics, Frequency Domain interface. The model equation is a slightly modified version of the Helmholtz equation for the acoustic pressure p

$$\nabla \cdot \left(-\frac{\nabla p}{\rho} \right) - \frac{\omega^2 p}{c^2 \rho} = 0$$

where ρ is the density, c is the speed of sound, and ω is the angular frequency.

Note: To reduce the computation time, linear elements are used for the pressure field. To get more accurate results, quadratic elements can be used.

Boundary Conditions

The following boundary conditions are applied in the acoustic domain:

 Normal acceleration of the gearbox housing is applied on the interior boundaries of the acoustics domain.

$$-\boldsymbol{n}\cdot\left\langle -\frac{\nabla p}{\rho}\right\rangle = a_n$$

where a_n is the normal acceleration. The normal acceleration is applied only on those boundaries of the gearbox which are exposed to the air.

- A spherical wave radiation condition is applied on the exterior boundaries of the acoustic domain.
- A far-field calculation is added to the exterior boundaries of the acoustic domain to compute the sound pressure levels in the far field.

Model Parameters

The acoustic domain consists of air in the atmosphere. The following parameters are used in the model:

- The excitation frequency band is taken from 1000 Hz to 3000 Hz in the steps of 20 Hz
- The size of the enclosing sphere is 0.75 m

Frequency to Time FFT

After solving the acoustics problem for a range of frequencies, the results are transformed into the time domain using the FFT solver in order to visualize the transient wave propagation in the surroundings of the gearbox.

Sound Generation

The pressure data obtained at any location from the frequency domain acoustics analysis can be converted into a sound file with the help of a Model Method. This method requires the magnitude and phase of the pressure as a function of frequency to convert it into a sound file, which can be played by using any sound player.

Two microphones, as shown in Figure 3, are added at the following locations:

- Microphone 1: Side of the gearbox (0, -0.5 m, 0)
- Microphone 2: Top of the gearbox (0, 0, 0.75 m)

These are the default locations defined in the Parameters node, but they can be changed as per the requirements.

Results and Discussion

A time domain multibody analysis is performed for one revolution of the main shaft. The von Mises stress distribution in the housing at a particular instant is shown in Figure 4. The speed of different gears can also be seen in the figure.

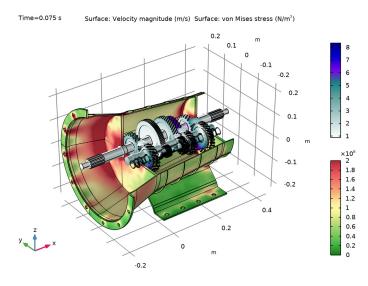


Figure 4: Distribution of von Mises stress in the housing at t = 0.075 s. The speed of different gears is also shown.

The gearbox vibrates under the influence of various forces during its operation. The normal acceleration of the housing, a measure of the noise radiation, is shown in Figure 5. To understand the time variation of the acceleration we can choose any point on the housing surface. The time history of the normal acceleration at one of the points near the top of the gearbox is shown in Figure 6. In this figure, the normal acceleration is plotted with the rotation of the main shaft.

In order to get a better understanding about the frequency content, we can transform these results to the frequency domain by using the FFT solver as shown in Figure 7. It is clear from the plot that normal acceleration of the housing contains many frequencies. The frequency band in which the vibration of the housing is dominant is 1500 Hz to 3500 Hz.

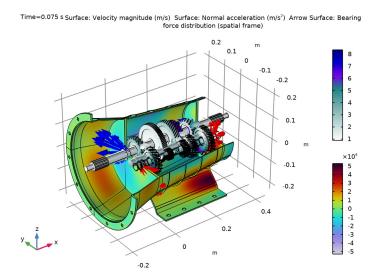


Figure 5: Normal acceleration of the housing at t = 0.075 s. The speed of the different gears is also shown. The arrows represent the force distribution in the bearings.

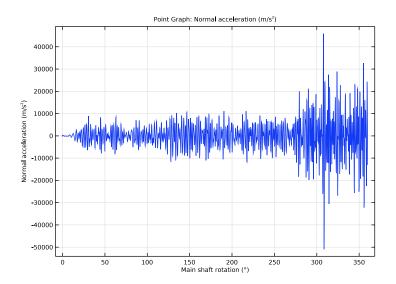


Figure 6: Time history of the normal acceleration at one of the points at the top of the gearbox.

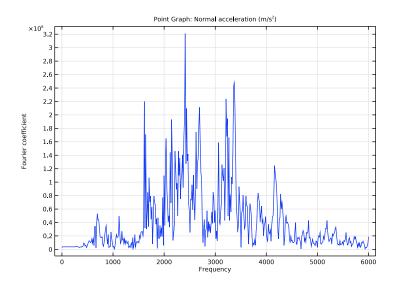


Figure 7: Frequency spectrum of the normal acceleration at one of the points at the top of the gearbox.

The sound pressure level in the near field and on the surface of the gearbox housing is shown in Figure 8 and Figure 9, respectively. The far-field sound pressure level in different planes can be seen in Figure 10, Figure 11, and Figure 12. The far-field plots of the sound pressure level give a clear idea about the directivity of the noise radiation at a particular frequency.

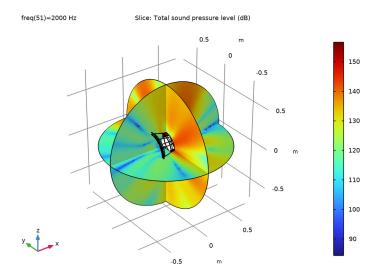


Figure 8: Sound pressure level outside the gearbox at 2000 Hz.

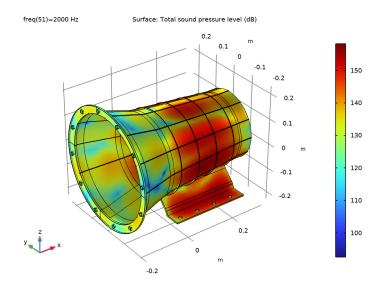


Figure 9: Sound pressure level at the surface of the gearbox at 2000 Hz.

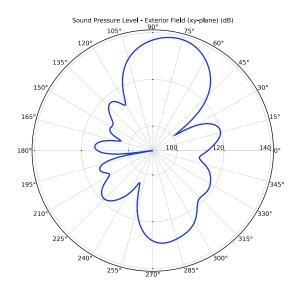


Figure 10: Far-field sound pressure level at a distance of 1m in the xy-plane at 2000 Hz.

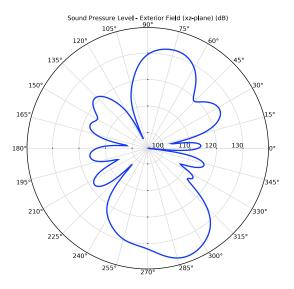


Figure 11: Far-field sound pressure level at a distance of 1m in the xz-plane at 2000 Hz.

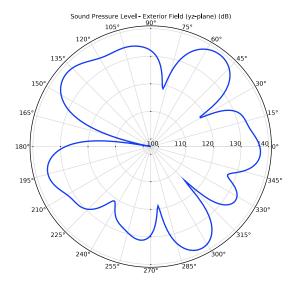


Figure 12: Far-field sound pressure level at a distance of 1m in the yz-plane at 2000 Hz.

The pressure magnitude as a function of frequency at two microphone locations is shown in Figure 13. At microphone 1, the pressure magnitude is higher than at microphone 2 as it is closer to the source of the noise.

In order to visualize the pressure wave propagation in the air outside the gearbox, the frequency domain pressure data can be converted back to the time domain. The pressure field at a particular instance in time is shown in Figure 14.

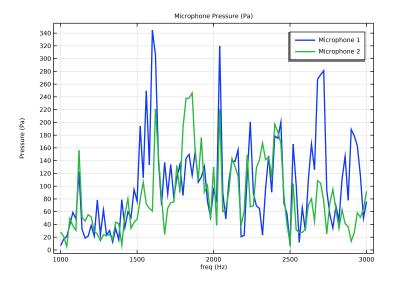


Figure 13: Frequency spectrum of the pressure magnitude at two microphone locations.

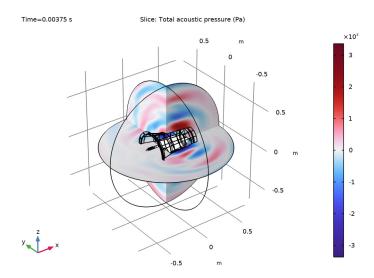


Figure 14: Total acoustics pressure field outside the gearbox at t = 0.00375 s.

Notes About the COMSOL Implementation

- To model a synchronizing ring, a Hinge Joint node with an activation condition is used in order to fix the gears on the main shaft.
- For faster computation, linear mesh elements are used instead of the default quadratic mesh elements in both physics interfaces.
- Although the main shaft rotates at constant speed, for the ease of the computation, it is gradually applied using a step function.
- The acoustics is set up in a separate component so that the multibody model is unaffected. A General Extrusion nonlocal coupling is used to map the acceleration values between the geometries of the two components.
- The normal acceleration of the housing is in the time domain. A Time to Frequency FFT study is used to convert it to the frequency domain.
- The presence of a Multibody Dynamics physics interface, by default, forces the solver to be nonlinear. Hence, it is manually set to linear for the acoustic analysis.

- The Parameters node under Results is used for defining the location of the microphones. This way, the microphone locations can be changed without updating the solution.
- A Model Method is used to write a code that converts the pressure data into a sound file that can be played to listen to the gearbox noise at different locations.

Note: Model methods can only be set up in the COMSOL Desktop environment on the Windows version of COMSOL Multiphysics.

Application Library path: Acoustics Module/Vibrations and FSI/ gearbox vibration noise bearing

Modeling Instructions

From the File menu, choose New.

NEW

In the New window, click Model Wizard.

MODEL WIZARD

- I In the Model Wizard window, click **3D**.
- 2 In the Select Physics tree, select Structural Mechanics > Multibody Dynamics (mbd).
- 3 Click Add
- 4 Click 🔁 Study.
- 5 In the Select Study tree, select General Studies > Time Dependent.
- 6 Click M Done.

GEOMETRY I

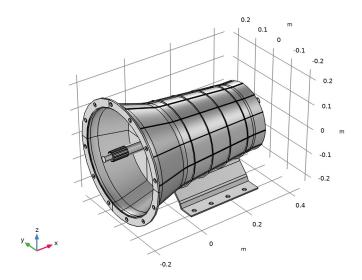
Import I (impl)

- I In the Geometry toolbar, click Import.
- 2 In the Settings window for Import, locate the Source section.
- 3 Click **Browse**.

4 Browse to the model's Application Libraries folder and double-click the file gearbox_vibration_noise.mphbin.

Form Union (fin)

- I In the Model Builder window, under Component I (compl) > Geometry I click Form Union (fin).
- 2 In the Settings window for Form Union/Assembly, locate the Form Union/Assembly section.
- 3 From the Action list, choose Form an assembly.
- 4 Clear the **Create pairs** checkbox.
- 5 In the Geometry toolbar, click **Build All**.
- 6 Click the 🗬 Click and Hide button in the Graphics toolbar.
- 7 In the Graphics window toolbar, click ▼ next to Select Objects, then choose Select Domains.



- **8** On the object fin, select Domain 4 only.
- 9 Click the Click and Hide button in the Graphics toolbar.
 Disable the analysis of the geometry as the remaining small geometric details can be kept.
- **10** In the Model Builder window, click Geometry 1.
- II In the Settings window for Geometry, locate the Cleanup section.
- 12 Clear the Automatic detection of small details checkbox.

13 In the Geometry toolbar, click Build All.

GLOBAL DEFINITIONS

Parameters 1

- I In the Model Builder window, under Global Definitions click Parameters I.
- 2 In the Settings window for Parameters, locate the Parameters section.
- 3 Click Load from File.
- **4** Browse to the model's Application Libraries folder and double-click the file gearbox_vibration_noise_bearing_parameters.txt.

Bearing Parameters

- I In the Home toolbar, click P Parameters and choose Add > Parameters. Now add parameters for the roller bearings.
- 2 In the Settings window for Parameters, type Bearing Parameters in the Label text field.
- 3 Locate the Parameters section. In the table, enter the following settings:

Name	Expression	Value	Description
N	20	20	Number of balls
ds	0.0375[m]	0.0375 m	Shaft diameter
db	0.8*pi*ds/(N-pi)	0.0055906 m	Ball diameter
dp	ds+db	0.043091 m	Pitch diameter
r_out	0.53*db	0.002963 m	Outer race radius
r_in	0.53*db	0.002963 m	Inner race radius
phi0	25[deg]	0.43633 rad	Contact angle

DEFINITIONS

Add a step function to apply the loading torque and prescribe the input shaft rotation gradually.

GLOBAL DEFINITIONS

Step I (step I)

- I In the Model Builder window, expand the Component I (compl) > Definitions node.
- 2 Right-click Global Definitions and choose Functions > Step.
- 3 In the Settings window for Step, locate the Parameters section.

- 4 In the Location text field, type T/40.
- **5** Click to expand the **Smoothing** section. In the **Size of transition zone** text field, type T/ 20.

DEFINITIONS

Variables 1

- I In the Model Builder window, under Component I (compl) right-click Definitions and choose Variables.
- 2 In the Settings window for Variables, locate the Variables section.
- **3** In the table, enter the following settings:

Name	Expression	Unit	Description
an	<pre>mbd.u_ttX*nX+mbd.u_ttY* nY+mbd.u_ttZ*nZ</pre>	m/s²	Normal acceleration
th	(omega*t)*step1(t)	rad	Main shaft rotation

Foundation I (Counter Shaft)

Create some selections for later use.

- I In the **Definitions** toolbar, click **\(\frac{1}{2} \) Explicit**.
- 2 In the Settings window for Explicit, type Foundation 1 (Counter Shaft) in the Label text field.
- 3 Locate the Input Entities section. From the Geometric entity level list, choose Boundary.
- 4 Click Paste Selection.
- 5 In the Paste Selection dialog, type 367-370 in the Selection text field.
- 6 Click OK.

Foundation I (Main Shaft)

- I Right-click Foundation I (Counter Shaft) and choose Duplicate.
- 2 In the Settings window for Explicit, type Foundation 1 (Main Shaft) in the Label text field.
- 3 Locate the Input Entities section. Click Clear Selection.
- 4 Click Paste Selection.
- 5 In the Paste Selection dialog, type 372-375, 377, 379-381 in the Selection text field.
- 6 Click OK.

Foundation 2 (Counter Shaft)

- I Right-click Foundation I (Main Shaft) and choose Duplicate.
- 2 In the Settings window for Explicit, type Foundation 2 (Counter Shaft) in the Label text field.
- 3 Locate the Input Entities section. Click Clear Selection.
- 4 Click Paste Selection.
- 5 In the Paste Selection dialog, type 818-821 in the Selection text field.
- 6 Click OK.

Foundation 2 (Main Shaft)

- I Right-click Foundation 2 (Counter Shaft) and choose Duplicate.
- 2 In the Settings window for Explicit, type Foundation 2 (Main Shaft) in the Label text
- 3 Locate the Input Entities section. Click Clear Selection.
- 4 Click Paste Selection.
- 5 In the Paste Selection dialog, type 824-826, 828, 830, 832-834 in the Selection text field.
- 6 Click OK.

Bolt Holes

- I Right-click Foundation 2 (Main Shaft) and choose Duplicate.
- 2 In the Settings window for Explicit, type Bolt Holes in the Label text field.
- 3 Locate the Input Entities section. Click Clear Selection.
- 4 Click Paste Selection.
- 5 In the Paste Selection dialog, type 184-190, 193-209, 214-217, 226-240, 242-246, 533-540, 602-613, 677-680, 683-690 in the Selection text field.
- 6 Click OK.

Housing

- I Right-click **Bolt Holes** and choose **Duplicate**.
- 2 In the Settings window for Explicit, type Housing in the Label text field.
- 3 Locate the Input Entities section. From the Geometric entity level list, choose Domain.
- Paste Selection. 4 Click
- 5 In the Paste Selection dialog, type 1-8 in the Selection text field.
- 6 Click OK.

- 7 In the Settings window for Explicit, locate the Output Entities section.
- 8 From the Output entities list, choose Adjacent boundaries.

Add a General Extrusion operator to pick the acceleration of the structural domain in acoustics simulation.

General Extrusion I (genext1)

- I In the Definitions toolbar, click / Nonlocal Couplings and choose General Extrusion.
- 2 In the Settings window for General Extrusion, locate the Source Selection section.
- 3 From the Geometric entity level list, choose Boundary.
- 4 From the Selection list, choose Housing.

ADD MATERIAL

- I In the Materials toolbar, click **Add Material** to open the Add Material window.
- 2 Go to the Add Material window.
- 3 In the tree, select Built-in > Structural steel.
- **4** Click the **Add to Component** button in the window toolbar.
- 5 In the Materials toolbar, click Radd Material to close the Add Material window.

MULTIBODY DYNAMICS (MBD)

To start with, define the gears mounted on the counter shaft.

Helical Gear: Fourth (Counter Shaft)

- I In the Physics toolbar, click **Domains** and choose Helical Gear.
- **2** Select Domain 9 only.
- 3 In the Settings window for Helical Gear, type Helical Gear: Fourth (Counter Shaft) in the Label text field.
- **4** Locate the **Gear Properties** section. In the n text field, type n4i.
- **5** In the $d_{\rm p}$ text field, type d4i.
- **6** In the α text field, type alpha.
- 7 In the β text field, type beta.
- **8** Locate the **Gear Axis** section. Specify the e_g vector as

1	x
0	у
0	z

Helical Gears (Counter Shaft)

You can create the remaining helical gears mounted on the counter shaft by duplicating Helical Gear: Fourth (Counter Shaft) and resetting the information given in the table below:

Name	Domain	Number of teeth	Pitch diameter
Helical Gear: First (Counter Shaft)	11	n1i	d1i
Helical Gear: Second (Counter Shaft)	13	n2i	d2i
Helical Gear: Third (Counter Shaft)	15	n3i	d3i
Helical Gear: Fifth (Counter Shaft)	17	n5i	d5i

Rigid Material: Counter Shaft

- I In the Physics toolbar, click **Domains** and choose Rigid Material.
- 2 In the Settings window for Rigid Material, type Rigid Material: Counter Shaft in the Label text field.
- **3** Select Domain 8 only.

Fixed Joint 1

- I In the Physics toolbar, click A Global and choose Fixed Joint.
- 2 In the Settings window for Fixed Joint, locate the Attachment Selection section.
- 3 From the Source list, choose Rigid Material: Counter Shaft.
- 4 From the Destination list, choose Helical Gear: Fourth (Counter Shaft).

Fixed Joints

You can create the remaining fixed joints by duplicating Fixed Joint 1 and resetting the information given in the table below:

Name	Destination
Fixed Joint 2	Helical Gear: First (Counter Shaft)
Fixed Joint 3	Helical Gear: Second (Counter Shaft)
Fixed Joint 4	Helical Gear: Third (Counter Shaft)
Fixed Joint 5	Helical Gear: Fifth (Counter Shaft)

Now define the gears mounted on the main shaft.

Helical Gear: Fourth (Main Shaft)

- I In the Model Builder window, right-click Helical Gear: Fourth (Counter Shaft) and choose Duplicate.
- 2 In the Settings window for Helical Gear, type Helical Gear: Fourth (Main Shaft) in the Label text field.
- 3 Locate the Domain Selection section. Click Clear Selection.
- 4 Select Domain 10 only.
- **5** Locate the **Gear Properties** section. In the n text field, type n40.
- **6** In the $d_{\rm p}$ text field, type d40.
- 7 In the β text field, type -beta.

Helical Gears (Main Shaft)

You can create the remaining helical gears mounted on the main shaft by duplicating Helical Gear: Fourth (Main Shaft) and resetting the information given in the table below:

Name	Domain	Number of teeth	Pitch diameter
Helical Gear: First (Main Shaft)	12	n1o	d10
Helical Gear: Second (Main Shaft)	14	n2o	d2o
Helical Gear: Third (Main Shaft)	16	n3o	d3o
Helical Gear: Fifth (Main Shaft)	18	n5o	d5o

Rigid Material: Main Input Shaft

- I In the Physics toolbar, click **Domains** and choose Rigid Material.
- 2 In the Settings window for Rigid Material, type Rigid Material: Main Input Shaft in the Label text field.
- **3** Select Domain 1 only.

Rigid Material: Main Output Shaft

- I Right-click Rigid Material: Main Input Shaft and choose Duplicate.
- 2 In the Settings window for Rigid Material, type Rigid Material: Main Output Shaft in the Label text field.
- 3 Locate the Domain Selection section. Click Clear Selection.
- 4 Select Domain 2 only.

Add a Prescribed Displacement/Rotation node on the Rigid Material: Main Input Shaft to specify the input shaft rotation.

Rigid Material: Main Input Shaft

In the Model Builder window, click Rigid Material: Main Input Shaft.

Prescribed Displacement/Rotation 1

- I In the Physics toolbar, click 🦳 Attributes and choose Prescribed Displacement/Rotation.
- 2 In the Settings window for Prescribed Displacement/Rotation, locate the Prescribed Rotation section.
- 3 From the By list, choose Prescribed rotation.
- **4** Specify the Ω vector as
- 1 x У 0 z
- **5** In the ϕ_0 text field, type th.

Add an Applied Moment node on the Rigid Material: Main Output Shaft to apply the loading torque.

Rigid Material: Main Output Shaft

In the Model Builder window, under Component I (compl) > Multibody Dynamics (mbd) click Rigid Material: Main Output Shaft.

Applied Moment I

- I In the Physics toolbar, click 🕞 Attributes and choose Applied Moment.
- 2 In the Settings window for Applied Moment, locate the Applied Moment section.
- **3** Specify the **M** vector as

-T_ext*step1(t)	x
0	у
0	z

Fixed Joint 6

- I In the Model Builder window, under Component I (compl) > Multibody Dynamics (mbd) right-click Fixed Joint 5 and choose Duplicate.
- 2 In the Settings window for Fixed Joint, locate the Attachment Selection section.
- 3 From the Source list, choose Rigid Material: Main Input Shaft.

4 From the Destination list, choose Helical Gear: Fourth (Main Shaft).

Hinge Joint I

- I In the Physics toolbar, click A Global and choose Hinge Joint.
- 2 In the Settings window for Hinge Joint, locate the Attachment Selection section.
- 3 From the Source list, choose Rigid Material: Main Output Shaft.
- 4 From the Destination list, choose Helical Gear: First (Main Shaft).

Prescribed Motion 1

- I In the Physics toolbar, click 🖳 Attributes and choose Prescribed Motion.
- 2 In the Settings window for Prescribed Motion, locate the Prescribed Rotational Motion section.
- 3 From the Activation condition list, choose Conditionally active.
- **4** In the $i_{\theta p}$ text field, type n!=1.

Hinge Joints

You can create the remaining hinge joints by duplicating **Hinge Joint I** and resetting the information given in the table below:

Name	Destination	Deactivating indicator expression
Hinge Joint 2	Helical Gear: Second (Main Shaft)	n!=2
Hinge Joint 3	Helical Gear: Third (Main Shaft)	n!=3
Hinge Joint 4	Helical Gear: Fifth (Main Shaft)	n!=5
Hinge Joint 5	Rigid Material: Main Input Shaft	n!=4

Hinge Joint 5

- I In the Model Builder window, under Component I (compl) > Multibody Dynamics (mbd) click Hinge Joint 5.
- 2 In the Settings window for Hinge Joint, locate the Center of Joint section.
- **3** From the **Entity level** list, choose **Point**.

Center of Joint: Point I

- I In the Model Builder window, click Center of Joint: Point I.
- 2 In the Settings window for Center of Joint: Point, locate the Point Selection section.

- 3 Click Paste Selection.
- 4 In the Paste Selection dialog, type 151-152 in the Selection text field.
- 5 Click OK.

After defining all the gears, now define the gear connections.

Gear Pair: Fourth

- I In the Physics toolbar, click A Global and choose Gear Pair.
- 2 In the Settings window for Gear Pair, type Gear Pair: Fourth in the Label text field.
- 3 Locate the Gear Selection section. From the Wheel list, choose Helical Gear: Fourth (Main Shaft).
- 4 From the Pinion list, choose Helical Gear: Fourth (Counter Shaft).
- 5 Locate the Gear Pair Properties section. Select the Include gear elasticity checkbox.

Gear Elasticity I

- I In the Model Builder window, click Gear Elasticity I.
- 2 In the Settings window for Gear Elasticity, locate the Mesh Stiffness section.
- **3** In the $k_{\mathrm{t,wh}}$ text field, type kt.
- **4** In the $k_{\rm t,pn}$ text field, type kt.
- 5 From the Contact ratio in mesh cycle list, choose Varying.
- **6** In the ζ text field, type 0.8.

Gear Pairs

You can create the remaining gear pairs by duplicating Gear Pair: Fourth and resetting the information given in the table below:

Name	Wheel	Pinion	Obtained by rotation of tangent in
Gear Pair: First	Helical Gear: First (Counter Shaft)	Helical Gear: First (Main Shaft)	Counterclockwise direction
Gear Pair: Second	Helical Gear: Second (Counter Shaft)	Helical Gear: Second (Main Shaft)	Counterclockwise direction

Name	Wheel	Pinion	Obtained by rotation of tangent in
Gear Pair: Third	Helical Gear: Third (Counter Shaft)	Helical Gear: Third (Main Shaft)	Counterclockwise direction
Gear Pair: Fifth	Helical Gear: Fifth (Counter Shaft)	Helical Gear: Fifth (Main Shaft)	Counterclockwise direction

Now define the connection between the shafts and the housing.

Attachment: Bearing I (Counter Shaft)

- I In the Physics toolbar, click **Boundaries** and choose **Attachment**.
- 2 In the Settings window for Attachment, type Attachment: Bearing 1 (Counter Shaft) in the Label text field.
- 3 Locate the Boundary Selection section. From the Selection list, choose Foundation I (Counter Shaft).

Attachments

You can create the remaining attachments by duplicating Attachment: Bearing I (Counter **Shaft)** and resetting the information given in the table below:

Name	Boundary Selection
Attachment: Bearing I (Main Shaft)	Explicit 2
Attachment: Bearing 2 (Counter Shaft)	Explicit 3
Attachment: Bearing 2 (Main Shaft)	Explicit 4

Bearing I (Counter Shaft)

- I In the Physics toolbar, click **Boundaries** and choose Radial Roller Bearing.
- 2 In the Settings window for Radial Roller Bearing, type Bearing 1 (Counter Shaft) in the Label text field.
- 3 Locate the Boundary Selection section. Click $\begin{tabular}{ll} \begin{tabular}{ll} \begin{tabular}{l$
- 4 In the Paste Selection dialog, type 878-881 in the Selection text field.
- 5 Click OK.
- 6 In the Settings window for Radial Roller Bearing, locate the Bearing Orientation section.
- 7 From the Local y direction list, choose User defined.

- 8 Locate the Geometric Properties section. From the Bearing type list, choose Angular contact ball bearing.
- **9** In the N_b text field, type N.
- **IO** In the d_b text field, type db.
- II In the d_n text field, type dp.
- **12** In the r_{in} text field, type r_in.
- **I3** In the r_{out} text field, type r_out.
- **14** In the ϕ_0 text field, type phi0.
- 15 Locate the Foundation Properties section. From the list, choose Attachment: Bearing I (Counter Shaft).

Roller bearings

You can create the remaining roller bearings by duplicating Bearing I (Counter Shaft) and resetting the information given in the table below:

Name	Selection	Contact angle	Foundation
Bearing I (Main Shaft)	76-79	-phiO	Attachment: Bearing 1 (Main Shaft)
Bearing 2 (Main Shaft)	100-103	phi0	Attachment: Bearing 2 (Main Shaft)
Bearing 2 (Counter Shaft)	896-899	-phiO	Attachment: Bearing 2 (Counter Shaft)

Fixed Constraint I

- I In the Physics toolbar, click **Boundaries** and choose **Fixed Constraint**.
- 2 In the Settings window for Fixed Constraint, locate the Boundary Selection section.
- 3 From the Selection list, choose Bolt Holes.

MESH I

- I In the Model Builder window, under Component I (compl) click Mesh I.
- 2 In the Settings window for Mesh, locate the Physics-Controlled Mesh section.
- 3 In the table, clear the Use checkbox for Geometric Analysis, Detail Size.
- 4 Click III Build All.

STUDY: MULTIBODY ANALYSIS

I In the Settings window for Study, type Study: Multibody Analysis in the Label text field.

2 Locate the Study Settings section. Clear the Generate default plots checkbox.

Step 1: Time Dependent

- I In the Model Builder window, under Study: Multibody Analysis click Step 1: Time Dependent.
- 2 In the Settings window for Time Dependent, locate the Study Settings section.
- 3 In the Output times text field, type range (0,T/2000,T).

Solution I (soll)

- I In the **Study** toolbar, click **Show Default Solver**.

 Change the scaling of axial rotation to 1 and tilting rotation to 0.01 for all the bearings.
- 2 In the Model Builder window, expand the Solution I (soll) node.
- 3 In the Model Builder window, expand the Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I node, then click Axial Rotation of Rotor (compl.mbd.rrbl.th).
- 4 In the Settings window for State, locate the Scaling section.
- 5 In the Scale text field, type 1.
- 6 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click
 Tilt of Rotor About Local y Direction (compl.mbd.rrbl.alphay).
- 7 In the Settings window for State, locate the Scaling section.
- 8 In the Scale text field, type 1e-2.
- 9 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click
 Tilt of Rotor About Local z Direction (compl.mbd.rrbl.alphaz).
- 10 In the Settings window for State, locate the Scaling section.
- II In the Scale text field, type 1e-2.
- I2 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click
 Axial Rotation of Rotor (compl.mbd.rrb2.th).
- 13 In the Settings window for State, locate the Scaling section.
- 14 In the Scale text field, type 1.
- I5 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click

Tilt of Rotor About Local y Direction (compl.mbd.rrb2.alphay).

- 16 In the Settings window for State, locate the Scaling section.
- 17 In the Scale text field, type 1e-2.
- 18 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click Tilt of Rotor About Local z Direction (compl.mbd.rrb2.alphaz).
- 19 In the Settings window for State, locate the Scaling section.
- 20 In the Scale text field, type 1e-2.
- 21 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click Axial Rotation of Rotor (compl.mbd.rrb3.th).
- 22 In the Settings window for State, locate the Scaling section.
- 23 In the Scale text field, type 1.
- 24 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click Tilt of Rotor About Local y Direction (compl.mbd.rrb3.alphay).
- 25 In the Settings window for State, locate the Scaling section.
- 26 In the Scale text field, type 1e-2.
- **27** In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click Tilt of Rotor About Local z Direction (compl.mbd.rrb3.alphaz).
- 28 In the Settings window for State, locate the Scaling section.
- 29 In the Scale text field, type 1e-2.
- 30 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click Axial Rotation of Rotor (compl.mbd.rrb4.th).
- 31 In the Settings window for State, locate the Scaling section.
- **32** In the **Scale** text field, type 1.
- 33 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click Tilt of Rotor About Local y Direction (compl.mbd.rrb4.alphay).
- 34 In the Settings window for State, locate the Scaling section.
- 35 In the Scale text field, type 1e-2.

- 36 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Dependent Variables I click Tilt of Rotor About Local z Direction (compl.mbd.rrb4.alphaz).
- 37 In the Settings window for State, locate the Scaling section.
- 38 In the Scale text field, type 1e-2.
- 39 In the Model Builder window, under Study: Multibody Analysis > Solver Configurations > Solution I (soll) click Time-Dependent Solver I.
- 40 In the Settings window for Time-Dependent Solver, click to expand the Time Stepping section.
- 41 From the Steps taken by solver list, choose Intermediate.
- 42 In the Model Builder window, expand the Study: Multibody Analysis > Solver Configurations > Solution I (soll) > Time-Dependent Solver I node, then click Fully Coupled 1.
- 48 In the Settings window for Fully Coupled, click to expand the Method and Termination section.
- 44 In the Maximum number of iterations text field, type 10.
- 45 From the Jacobian update list, choose Once per time step.
- **46** In the **Study** toolbar, click **Compute**.

RESULTS

In the **Model Builder** window, expand the **Results** node.

Study: Multibody Analysis/Solution I (2) (soll)

- I In the Model Builder window, expand the Results > Datasets node.
- 2 Right-click Results > Datasets > Study: Multibody Analysis/Solution I (soll) and choose Duplicate.

Selection

- I In the Results toolbar, click hattributes and choose Selection.
- 2 In the Settings window for Selection, locate the Geometric Entity Selection section.
- 3 From the Geometric entity level list, choose Domain.
- 4 Click Paste Selection.
- 5 In the Paste Selection dialog, type 1-2, 8-18 in the Selection text field.
- 6 Click OK.

Study: Multibody Analysis/Solution 1 (3) (sol1)

In the Model Builder window, under Results > Datasets right-click Study: Multibody Analysis/ **Solution 1 (2) (soll)** and choose **Duplicate**.

Selection

- I In the Model Builder window, expand the Study: Multibody Analysis/Solution I (3) (soll) node, then click **Selection**.
- 2 In the Settings window for Selection, locate the Geometric Entity Selection section.
- 3 Click Clear Selection.
- 4 Click Paste Selection.
- 5 In the Paste Selection dialog, type 3, 5-7 in the Selection text field.
- 6 Click OK.

Follow the instructions below to plot the stress and normal acceleration in the housing as shown in Figure 4 and Figure 5 respectively.

Velocity - Stress

- I In the Results toolbar, click **3D Plot Group**.
- 2 In the Settings window for 3D Plot Group, type Velocity Stress in the Label text field.

Surface I

- I Right-click Velocity Stress and choose Surface.
- 2 In the Settings window for Surface, locate the Data section.
- 3 From the Dataset list, choose Study: Multibody Analysis/Solution 1 (2) (soll).
- 4 Locate the Expression section. In the Expression text field, type mbd.vel.
- 5 Locate the Coloring and Style section. From the Color table list, choose AuroraAustralis.

Deformation I

- I Right-click Surface I and choose Deformation.
- 2 In the Settings window for Deformation, locate the Scale section.
- 3 Select the Scale factor checkbox. In the associated text field, type 1.

Surface 2

- I In the Model Builder window, under Results > Velocity Stress right-click Surface I and choose **Duplicate**.
- 2 In the Settings window for Surface, locate the Data section.
- 3 From the Dataset list, choose Study: Multibody Analysis/Solution 1 (3) (soll).

- 4 Locate the Expression section. In the Expression text field, type mbd.mises.
- 5 Locate the Coloring and Style section. From the Color table list, choose TrafficLight.
- 6 Click to expand the Range section. Select the Manual color range checkbox.
- 7 In the Minimum text field, type 0.
- 8 In the Maximum text field, type 2e8.

Velocity - Stress

- I In the Model Builder window, click Velocity Stress.
- 2 In the Settings window for 3D Plot Group, locate the Color Legend section.
- 3 From the Position list, choose Right double.
- 4 In the Velocity Stress toolbar, click Plot.
- 5 Click the **Zoom Extents** button in the **Graphics** toolbar.

Velocity - Normal Acceleration

- I Right-click Velocity Stress and choose Duplicate.
- 2 In the Model Builder window, click Velocity Stress 1.
- 3 In the Settings window for 3D Plot Group, type Velocity Normal Acceleration in the Label text field.

Surface 2

- I In the Model Builder window, expand the Results > Velocity Normal Acceleration > Surface 2 node, then click Surface 2.
- 2 In the Settings window for Surface, locate the Expression section.
- **3** In the **Expression** text field, type an.
- 4 Locate the Range section. Clear the Manual color range checkbox.
- 5 Locate the Coloring and Style section. From the Color table list, choose PrismDark.

Arrow Surface 1

- I In the Model Builder window, right-click Velocity Normal Acceleration and choose Arrow Surface.
- 2 In the Settings window for Arrow Surface, click Replace Expression in the upper-right corner of the Expression section. From the menu, choose Component I (compl) > Multibody Dynamics > Bearing I (Counter Shaft) > mbd.rrb1.fbx,...,mbd.rrb1.fbz -Bearing force distribution (spatial frame).
- 3 Locate the Arrow Positioning section. From the Placement list, choose Mesh vertices.
- 4 Locate the Coloring and Style section.

5 Select the **Scale factor** checkbox. In the associated text field, type **6E-6**.

Deformation I

- I Right-click Arrow Surface I and choose Deformation.
- 2 In the Settings window for Deformation, locate the Expression section.
- 3 In the X-component text field, type mbd.rrb1.u cage.
- 4 In the **Y-component** text field, type mbd.rrb1.v cage.
- 5 In the **Z-component** text field, type mbd.rrb1.w_cage.
- **6** Locate the **Scale** section.
- 7 Select the Scale factor checkbox. In the associated text field, type 1.

Arrow Surface 2

- I In the Model Builder window, under Results > Velocity Normal Acceleration right-click Arrow Surface I and choose Duplicate.
- 2 In the Settings window for Arrow Surface, click to expand the Inherit Style section.
- 3 From the Plot list, choose Arrow Surface 1.
- 4 Clear the Color checkbox.
- 5 Locate the Coloring and Style section. From the Color list, choose Blue.
- **6** Click to expand the **Title** section. From the **Title type** list, choose **None**.
- 7 Locate the Expression section. In the X-component text field, type mbd.rrb2.fbx.
- 8 In the **Y-component** text field, type mbd.rrb2.fby.
- **9** In the **Z-component** text field, type mbd.rrb2.fbz.

Deformation I

- I In the Model Builder window, expand the Arrow Surface 2 node, then click Deformation I.
- 2 In the Settings window for Deformation, locate the Expression section.
- 3 In the **X-component** text field, type mbd.rrb2.u cage.
- 4 In the **Y-component** text field, type mbd.rrb2.v cage.
- 5 In the **Z-component** text field, type mbd.rrb2.w_cage.

Arrow Surface 3

- I In the Model Builder window, under Results > Velocity Normal Acceleration right-click Arrow Surface 2 and choose Duplicate.
- 2 In the Settings window for Arrow Surface, locate the Expression section.
- **3** In the **X-component** text field, type mbd.rrb3.fbx.

- 4 In the **Y-component** text field, type mbd.rrb3.fby.
- 5 In the **Z-component** text field, type mbd.rrb3.fbz.

Deformation I

- I In the Model Builder window, expand the Arrow Surface 3 node, then click Deformation I.
- 2 In the Settings window for Deformation, locate the Expression section.
- 3 In the **X-component** text field, type mbd.rrb3.u cage.
- 4 In the Y-component text field, type mbd.rrb3.v_cage.
- 5 In the **Z-component** text field, type mbd.rrb3.w cage.

Arrow Surface 4

- I In the Model Builder window, under Results > Velocity Normal Acceleration right-click Arrow Surface 3 and choose Duplicate.
- 2 In the Settings window for Arrow Surface, locate the Coloring and Style section.
- **3** From the **Color** list, choose **Red**.
- **4** Locate the **Expression** section. In the **X-component** text field, type mbd.rrb4.fbx.
- 5 In the **Y-component** text field, type mbd.rrb4.fby.
- 6 In the **Z-component** text field, type mbd.rrb4.fbz.

Deformation I

- I In the Model Builder window, expand the Arrow Surface 4 node, then click Deformation I.
- 2 In the Settings window for Deformation, locate the Expression section.
- 3 In the **X-component** text field, type mbd.rrb4.u cage.
- 4 In the Y-component text field, type mbd.rrb4.v cage.
- 5 In the **Z-component** text field, type mbd.rrb4.w cage.
- 6 In the Velocity Normal Acceleration toolbar, click **Tool** Plot.
- 7 Click the **Zoom Extents** button in the **Graphics** toolbar.

Follow the instructions below to plot the time history and frequency spectrum of normal acceleration as shown in Figure 6 and Figure 7 respectively.

Normal Acceleration

- I In the Results toolbar, click \sim ID Plot Group.
- 2 In the Settings window for ID Plot Group, type Normal Acceleration in the Label text field.

Point Graph 1

- I Right-click Normal Acceleration and choose Point Graph.
- 2 In the Settings window for Point Graph, locate the Selection section.
- 3 Click Paste Selection.
- 4 In the Paste Selection dialog, type 879 in the Selection text field.
- 5 Click OK.
- 6 In the Settings window for Point Graph, locate the y-Axis Data section.
- 7 In the Expression text field, type an.
- 8 Locate the x-Axis Data section. From the Parameter list, choose Expression.
- **9** In the **Expression** text field, type th.
- **10** From the **Unit** list, choose °.
- II In the Normal Acceleration toolbar, click Plot.
- **12** Click the **Zoom Extents** button in the **Graphics** toolbar.

Normal Acceleration: Frequency

- I In the Model Builder window, right-click Normal Acceleration and choose Duplicate.
- 2 In the Settings window for ID Plot Group, type Normal Acceleration: Frequency in the Label text field.

Point Graph 1

- I In the Model Builder window, expand the Normal Acceleration: Frequency node, then click Point Graph I.
- 2 In the Settings window for Point Graph, locate the x-Axis Data section.
- 3 From the Parameter list, choose Discrete Fourier transform.
- 4 From the Show list, choose Frequency spectrum.
- 5 Select the Frequency range checkbox.
- **6** In the **Maximum** text field, type 6000.
- 7 In the Normal Acceleration: Frequency toolbar, click Plot.
- 8 Click the **Zoom Extents** button in the **Graphics** toolbar.

Now add acoustics in the model for computing the noise radiation from the gearbox.

ADD COMPONENT

In the Model Builder window, right-click the root node and choose Add Component > 3D.

GEOMETRY 2

- I In the Settings window for Geometry, locate the Advanced section.
- 2 From the Geometry representation list, choose CAD kernel.

Import I (impl)

- I In the Geometry toolbar, click Import.
- 2 In the Settings window for Import, locate the Source section.
- 3 Click **Browse**.
- **4** Browse to the model's Application Libraries folder and double-click the file gearbox vibration noise.mphbin.

Convert to Solid I (csoll)

- I In the Geometry toolbar, click Conversions and choose Convert to Solid.
- 2 Click in the **Graphics** window and then press Ctrl+A to select all objects.

Sphere I (sph I)

- I In the Geometry toolbar, click \bigcirc Sphere.
- 2 In the Settings window for Sphere, locate the Size section.
- 3 In the Radius text field, type R.

Difference I (dif1)

- I In the Geometry toolbar, click Booleans and Partitions and choose Difference.
- 2 Select the object sph1 only.
- 3 In the Settings window for Difference, locate the Difference section.
- 4 Click to select the Activate Selection toggle button for Objects to subtract.
- **5** Select the object **csoll** only.

Form Union (fin)

- I In the Geometry toolbar, click **Build All**.
- 2 Click the Zoom Extents button in the Graphics toolbar.
- 3 In the Model Builder window, click Form Union (fin).
- 4 Click the **Click and Hide** button in the **Graphics** toolbar.
- 5 In the Graphics window toolbar, click react to Select Objects, then choose Select Boundaries.
- 6 On the object fin, select Boundary 2 only.

- 7 Click the <a> Click and Hide button in the Graphics toolbar.
 - Disable the analysis of the geometry as the remaining small geometric details can be
- 8 In the Model Builder window, click Geometry 2.
- 9 In the Settings window for Geometry, locate the Cleanup section.
- 10 Clear the Automatic detection of small details checkbox.

DEFINITIONS (COMP2)

Explicit 7

- I In the Model Builder window, expand the Component 2 (comp2) > Definitions node.
- 2 Right-click Component 2 (comp2) > Definitions and choose Selections > Explicit.
- 3 In the Settings window for Explicit, locate the Input Entities section.
- 4 From the Geometric entity level list, choose Boundary.
- 5 Click Paste Selection.
- 6 In the Paste Selection dialog, type 1-4, 349-350, 357, 360 in the Selection text field.
- 7 Click OK.

Explicit 8

- I In the **Definitions** toolbar, click **\(\frac{1}{2} \) Explicit**.
- 2 In the Settings window for Explicit, locate the Input Entities section.
- 3 From the Geometric entity level list, choose Boundary.
- 4 Click Paste Selection.
- 5 In the Paste Selection dialog, type 12-20, 23-40, 43-47, 49, 53-73, 127, 132-134, 139, 144-193, 196-202, 205-207, 210-220, 223-229, 232-234, 237-244, 280-297, 299-318, 320-348, 351-356, 358-359, 361-681, 711-712, 715-720, 723-724, 727-734 in the Selection text field.
- 6 Click OK.

ADD MATERIAL

- I In the Materials toolbar, click **Add Material** to open the Add Material window.
- 2 Go to the Add Material window.
- 3 In the tree, select Built-in > Air.
- **4** Click the **Add to Component** button in the window toolbar.
- 5 In the Materials toolbar, click 🙀 Add Material to close the Add Material window.

ADD PHYSICS

- I In the Home toolbar, click and Physics to open the Add Physics window.
- 2 Go to the Add Physics window.
- 3 In the tree, select Acoustics > Pressure Acoustics > Pressure Acoustics, Frequency Domain (acpr).
- **4** Find the **Physics interfaces in study** subsection. In the table, clear the **Solve** checkbox for Study: Multibody Analysis.
- **5** Click the **Add to Component 2** button in the window toolbar.
- 6 In the Home toolbar, click and Physics to close the Add Physics window.

PRESSURE ACOUSTICS, FREQUENCY DOMAIN (ACPR)

- I In the Settings window for Pressure Acoustics, Frequency Domain, click to expand the Discretization section.
- 2 From the Element order list, choose Linear.

Spherical Wave Radiation 1

- I In the Physics toolbar, click **Boundaries** and choose Spherical Wave Radiation.
- 2 In the Settings window for Spherical Wave Radiation, locate the Boundary Selection section.
- **3** From the **Selection** list, choose **Explicit 7**.

Exterior Field Calculation 1

- I In the Physics toolbar, click Boundaries and choose Exterior Field Calculation.
- 2 In the Settings window for Exterior Field Calculation, locate the Boundary Selection section.
- 3 From the Selection list, choose Explicit 7.
- 4 Click the Show More Options button in the Model Builder toolbar.
- 5 In the Show More Options dialog, in the tree, select the checkbox for the node Physics > **Advanced Physics Options.**
- 6 Click OK.
- 7 In the Settings window for Exterior Field Calculation, click to expand the Advanced Settings section.
- 8 Clear the Use polynomial-preserving recovery for the normal gradient checkbox.

Normal Acceleration I

In the Physics toolbar, click Boundaries and choose Normal Acceleration.

- 2 In the Settings window for Normal Acceleration, locate the Boundary Selection section.
- 3 From the Selection list, choose Explicit 8.
- 4 Locate the Normal Acceleration section. From the Type list, choose Acceleration.
- **5** Specify the \mathbf{a}_0 vector as

comp1.genext1(mbd.u_ttX)/T[1/s]	x
<pre>comp1.genext1(mbd.u_ttY)/T[1/s]</pre>	у
comp1.genext1(mbd.u_ttZ)/T[1/s]	z

MESH 2

Free Tetrahedral I

In the Mesh toolbar, click A Free Tetrahedral.

Size

- I In the Model Builder window, click Size.
- 2 In the Settings window for Size, locate the Element Size section.
- **3** Click the **Custom** button.
- 4 Locate the Element Size Parameters section. In the Maximum element size text field, type 343/3000/4.

Boundary Layers 1

In the Mesh toolbar, click Boundary Layers.

Boundary Layer Properties

- I In the Model Builder window, click Boundary Layer Properties.
- 2 In the Settings window for Boundary Layer Properties, locate the Geometric Entity Selection section.
- **3** From the **Selection** list, choose **Explicit 7**.
- 4 Locate the Layers section. From the Thickness specification list, choose First layer.
- **5** In the **Thickness** text field, type 343/3000/4/10.

ADD STUDY

- I In the Home toolbar, click Add Study to open the Add Study window.
- 2 Go to the Add Study window.
- 3 Find the Studies subsection. In the Select Study tree, select Empty Study.
- 4 Click the Add Study button in the window toolbar.

5 In the Home toolbar, click Add Study to close the Add Study window.

STUDY: ACOUSTICS (FREQUENCY DOMAIN)

- I In the Settings window for Study, locate the Study Settings section.
- 2 Clear the Generate default plots checkbox.
- 3 In the Label text field, type Study: Acoustics (Frequency Domain).

Step 1: Time to Frequency FFT

- I In the Study toolbar, click Study Steps and choose Frequency Domain > Time to Frequency FFT.
- 2 In the Settings window for Time to Frequency FFT, locate the Study Settings section.
- 3 From the Input study list, choose Study: Multibody Analysis, Time Dependent.
- 4 In the **End time** text field, type T.
- 5 In the Maximum output frequency text field, type 250/T.
- **6** Locate the **Physics and Variables Selection** section. In the **Solve for** column of the table, under Component 2 (comp2), clear the checkbox for Pressure Acoustics, Frequency Domain (acpr).

Step 2: Frequency Domain

- I In the Study toolbar, click Study Steps and choose Frequency Domain > Frequency Domain.
- 2 In the Settings window for Frequency Domain, locate the Study Settings section.
- 3 In the Frequencies text field, type range (1000, 20, 3000).
- 4 Locate the Physics and Variables Selection section. In the Solve for column of the table, under Component I (compl), clear the checkbox for Multibody Dynamics (mbd).
- 5 Click to expand the Values of Dependent Variables section. Find the Values of variables not solved for subsection. From the Settings list, choose User controlled.
- 6 From the Method list, choose Solution.
- 7 From the Study list, choose Study: Acoustics (Frequency Domain), Time to Frequency FFT.
- 8 From the Selection list, choose Automatic (all solutions).

Solution 2 (sol2)

- I In the Study toolbar, click Show Default Solver.
- 2 In the Model Builder window, expand the Solution 2 (sol2) node.

- 3 In the Model Builder window, expand the Study: Acoustics (Frequency Domain) > Solver Configurations > Solution 2 (sol2) > Dependent Variables 2 node, then click Acoustic Pressure (comp2.p).
- 4 In the Settings window for Field, locate the Scaling section.
- 5 From the Method list, choose Manual.
- 6 In the Scale text field, type 1e5.
- 7 In the Model Builder window, under Study: Acoustics (Frequency Domain) > Solver Configurations > Solution 2 (sol2) click Stationary Solver 1.
- 8 In the Settings window for Stationary Solver, locate the General section.
- **9** From the Linearity list, choose Linear.
- 10 In the Study toolbar, click **Compute**.

RESULTS

Study: Acoustics (Frequency Domain)/Solution 2 (6) (sol2)

In the Model Builder window, under Results > Datasets right-click

Study: Acoustics (Frequency Domain)/Solution 2 (5) (sol2) and choose Duplicate.

Selection

- I In the Results toolbar, click has a Attributes and choose Selection.
- 2 In the Settings window for Selection, locate the Geometric Entity Selection section.
- 3 From the Geometric entity level list, choose Boundary.
- 4 From the Selection list, choose Explicit 8.

Follow the instructions below to plot the sound pressure level in the near field, housing surface, and the far field as shown in Figure 8, Figure 9, Figure 10, Figure 11 and Figure 12 respectively.

SPI Near Field

- I In the Results toolbar, click **3D Plot Group**.
- 2 In the Settings window for 3D Plot Group, locate the Data section.
- 3 From the Dataset list, choose Study: Acoustics (Frequency Domain)/Solution 2 (5) (sol2).
- 4 From the Parameter value (freq (Hz)) list, choose 2000.
- 5 In the Label text field, type SPL Near Field.

Slice 1

I Right-click SPL Near Field and choose Slice.

- 2 In the Settings window for Slice, locate the Expression section.
- 3 In the Expression text field, type acpr.Lp_t.
- 4 Locate the Plane Data section. In the Planes text field, type 1.
- 5 Locate the Coloring and Style section. From the Color table list, choose Rainbow.
- 6 From the Scale list, choose Linear.

Slice 2

- I Right-click Slice I and choose Duplicate.
- 2 In the Settings window for Slice, click to expand the Title section.
- **3** From the **Title type** list, choose **None**.
- 4 Locate the Plane Data section. From the Plane list, choose ZX-planes.
- 5 In the Planes text field, type 1.
- 6 Click to expand the Inherit Style section. From the Plot list, choose Slice 1.

Slice 3

- I Right-click Slice 2 and choose Duplicate.
- 2 In the Settings window for Slice, locate the Plane Data section.
- 3 From the Plane list, choose XY-planes.
- 4 In the Planes text field, type 1.
- 5 In the SPL Near Field toolbar, click Plot.
- 6 Click the **Zoom Extents** button in the **Graphics** toolbar.

SPL Casing Surface

- I In the Results toolbar, click **3D Plot Group**.
- 2 In the Settings window for 3D Plot Group, locate the Data section.
- 3 From the Dataset list, choose Study: Acoustics (Frequency Domain)/Solution 2 (6) (sol2).
- 4 From the Parameter value (freq (Hz)) list, choose 2000.
- 5 In the Label text field, type SPL Casing Surface.

Surface I

- I Right-click SPL Casing Surface and choose Surface.
- 2 In the Settings window for Surface, locate the Expression section.
- 3 In the Expression text field, type acpr.Lp t.
- 4 Locate the Coloring and Style section. From the Color table list, choose Rainbow.
- 5 From the Scale list, choose Linear.

- 6 In the SPL Casing Surface toolbar, click Plot.
- 7 Click the **Zoom Extents** button in the **Graphics** toolbar.

Polar SPL xy-blane

- I In the Results toolbar, click Polar Plot Group.
- 2 In the Settings window for Polar Plot Group, type Polar SPL xy-plane in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Study: Acoustics (Frequency Domain)/Solution 2 (5) (sol2).
- 4 From the Parameter selection (freq) list, choose From list.
- 5 In the Parameter values (freq (Hz)) list, select 2000.
- 6 Click to expand the **Title** section. From the **Title type** list, choose **Manual**.
- 7 In the Title text area, type Sound Pressure Level Exterior Field (xy-plane) (dB).

Radiation Pattern 1

- I In the Polar SPL xy-plane toolbar, click \to More Plots and choose Radiation Pattern.
- 2 In the Settings window for Radiation Pattern, locate the Evaluation section.
- 3 Find the Angles subsection. In the Number of angles text field, type 360.
- 4 Click to expand the Coloring and Style section. From the Width list, choose 2.
- 5 In the Polar SPL xy-plane toolbar, click **Plot**.
- 6 Click the Zoom Extents button in the Graphics toolbar.

Polar SPL xz-plane

- I In the Model Builder window, right-click Polar SPL xy-plane and choose Duplicate.
- 2 In the Settings window for Polar Plot Group, type Polar SPL xz-plane in the Label text field.
- 3 Locate the Title section. In the Title text area, type Sound Pressure Level -Exterior Field (xz-plane) (dB).

Radiation Pattern 1

- I In the Model Builder window, expand the Polar SPL xz-plane node, then click Radiation Pattern I.
- 2 In the Settings window for Radiation Pattern, locate the Evaluation section.
- 3 Find the Normal vector subsection. In the y text field, type 1.
- 4 In the z text field, type 0.

- 5 In the Polar SPL xz-plane toolbar, click Plot.
- 6 Click the **Zoom Extents** button in the **Graphics** toolbar.

Polar SPL yz-blane

- I In the Model Builder window, right-click Polar SPL xz-plane and choose Duplicate.
- 2 In the Settings window for Polar Plot Group, type Polar SPL yz-plane in the Label text field.
- 3 Locate the Title section. In the Title text area, type Sound Pressure Level -Exterior Field (yz-plane) (dB).

Radiation Pattern I

- I In the Model Builder window, expand the Polar SPL yz-plane node, then click Radiation Pattern L.
- 2 In the Settings window for Radiation Pattern, locate the Evaluation section.
- 3 Find the Normal vector subsection. In the x text field, type 1.
- 4 In the y text field, type 0.
- 5 In the Polar SPL yz-plane toolbar, click **Plot**.
- 6 Click the **Zoom Extents** button in the **Graphics** toolbar.

Now first define the microphone locations and then evaluate the pressure on those locations. Also plot the microphone pressure as shown in Figure 13.

Parameters

- I In the Results toolbar, click P; Parameters.
- 2 In the Settings window for Parameters, locate the Parameters section.
- 3 Click Load from File.
- **4** Browse to the model's Application Libraries folder and double-click the file gearbox vibration noise results param.txt.

Global Evaluation: Microphone 1

- I In the Results toolbar, click (8.5) Global Evaluation.
- 2 In the Settings window for Global Evaluation, type Global Evaluation: Microphone 1 in the **Label** text field.
- 3 Locate the Data section. From the Dataset list, choose Study: Acoustics (Frequency Domain)/Solution 2 (5) (sol2).

4 Locate the **Expressions** section. In the table, enter the following settings:

Expression	Unit	Description
abs(if(dm1<=R,at3(xm1,ym1,zm1,p), pext(xm1,ym1,zm1)))	Ра	Pressure (absolute)
<pre>arg(if(dm1<=R,at3(xm1,ym1,zm1,p), pext(xm1,ym1,zm1)))</pre>	rad	Pressure (phase)
freq	1/s	Frequency

5 Click **= Evaluate**.

TABLE I

Go to the Table I window.

Global Evaluation: Microphone 2

- I Right-click Global Evaluation: Microphone I and choose Duplicate.
- 2 In the Settings window for Global Evaluation, type Global Evaluation: Microphone 2 in the Label text field.
- **3** Locate the **Expressions** section. In the table, enter the following settings:

Expression	Unit	Description
abs(if(dm2<=R,at3(xm2,ym2,zm2,p), pext(xm2,ym2,zm2)))	Ра	Pressure (absolute)
<pre>arg(if(dm2<=R,at3(xm2,ym2,zm2,p), pext(xm2,ym2,zm2)))</pre>	rad	Pressure (phase)
freq	1/s	Frequency

4 Click ▼ next to **= Evaluate**, then choose **New Table**.

Microphone Pressure

- I In the Results toolbar, click \sim ID Plot Group.
- 2 In the Settings window for ID Plot Group, type Microphone Pressure in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Study: Acoustics (Frequency Domain)/Solution 2 (5) (sol2).
- 4 Click to expand the **Title** section. From the **Title type** list, choose **Manual**.
- 5 In the **Title** text area, type Microphone Pressure (Pa).
- 6 Locate the Plot Settings section.
- 7 Select the y-axis label checkbox. In the associated text field, type Pressure (Pa).

Global I

- I Right-click Microphone Pressure and choose Global.
- 2 In the Settings window for Global, locate the y-Axis Data section.
- **3** In the table, enter the following settings:

Expression	Unit	Description
abs(if(dm1<=R,at3(xm1,ym1,zm1,p),pext(xm1,ym1,zm1)))	Ра	Microphone 1
abs(if(dm2<=R,at3(xm2,ym2,zm2,p),pext(xm2,ym2,zm2)))	Ра	Microphone 2

- 4 Click to expand the Coloring and Style section. From the Width list, choose 2.
- 5 In the Microphone Pressure toolbar, click Plot.
- 6 Click the **Zoom Extents** button in the **Graphics** toolbar.

Follow the instructions below to convert the pressure data from frequency domain to time domain and plot the pressure field in the gearbox surrounding as shown in Figure 14.

ADD STUDY

- I In the Home toolbar, click Add Study to open the Add Study window.
- **2** Go to the **Add Study** window.
- 3 Find the Studies subsection. In the Select Study tree, select Empty Study.
- 4 Click the Add Study button in the window toolbar.
- 5 In the Home toolbar, click Add Study to close the Add Study window.

STUDY: ACOUSTICS (TIME DOMAIN)

- I In the Settings window for Study, type Study: Acoustics (Time Domain) in the Label text field.
- 2 Locate the Study Settings section. Clear the Generate default plots checkbox.

Step 1: Frequency to Time FFT

- I In the Study toolbar, click Study Steps and choose Time Dependent > Frequency to Time FFT.
- 2 In the Settings window for Frequency to Time FFT, locate the Study Settings section.
- 3 In the Times text field, type range (0, T/2000, T/20).
- 4 From the Input study list, choose Study: Acoustics (Frequency Domain), Frequency Domain.

- 5 Locate the Physics and Variables Selection section. In the Solve for column of the table, under Component I (compl), clear the checkbox for Multibody Dynamics (mbd).
- 6 In the Study toolbar, click **Compute**.

RESULTS

Pressure Near Field: Time

- I In the Results toolbar, click **3D Plot Group**.
- 2 In the Settings window for 3D Plot Group, type Pressure Near Field: Time in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Study: Acoustics (Time Domain)/ Solution 3 (8) (sol3).

Slice 1

- I Right-click Pressure Near Field: Time and choose Slice.
- 2 In the Settings window for Slice, locate the Plane Data section.
- 3 In the Planes text field, type 1.
- 4 Locate the Coloring and Style section. From the Color table list, choose Wave.

Slice 2

- I Right-click Slice I and choose Duplicate.
- 2 In the Settings window for Slice, locate the Title section.
- **3** From the **Title type** list, choose **None**.
- 4 Locate the Plane Data section. From the Plane list, choose ZX-planes.
- 5 In the Planes text field, type 1.
- 6 Locate the Inherit Style section. From the Plot list, choose Slice 1.

Slice 3

- I Right-click Slice 2 and choose Duplicate.
- 2 In the Settings window for Slice, locate the Plane Data section.
- 3 From the Plane list, choose XY-planes.
- 4 In the Planes text field, type 1.

Filter I

- I In the Model Builder window, right-click Slice I and choose Filter.
- 2 In the Settings window for Filter, locate the Element Selection section.
- 3 In the Logical expression for inclusion text field, type y>0.

Filter 1

- I In the Model Builder window, right-click Slice 2 and choose Filter.
- 2 In the Settings window for Filter, locate the Element Selection section.
- 3 In the Logical expression for inclusion text field, type x>0.
- 5 Click the **Zoom Extents** button in the **Graphics** toolbar.

Create animations to visualize the gearbox vibration and the propagation of the sound wave in the surrounding.

Animation I

- I In the Results toolbar, click Animation and choose Player.
- 2 In the Settings window for Animation, locate the Frames section.
- 3 In the Number of frames text field, type 50.

Animation 2

- I Right-click Animation I and choose Duplicate.
- 2 In the Settings window for Animation, locate the Scene section.
- 3 From the Subject list, choose Velocity Normal Acceleration.

Animation 3

- I Right-click Animation 2 and choose Duplicate.
- 2 In the Settings window for Animation, locate the Scene section.
- 3 From the Subject list, choose Pressure Near Field: Time.

Create **Model Methods** in order to convert the pressure data evaluated at microphone locations into sound files.

NEW METHOD

- I In the **Developer** toolbar, click New Method.
- 2 In the New Method dialog, type Microphone 1 in the Name text field.
- 3 Click OK.

METHODS

- I In the Application Builder window, under Methods right-click Microphone I and choose Indent and Format.
- **2** Copy the following code into the **Microphone I** window:

```
// This method is to play the sound at microphone 1.
// It uses absolute value and phase of pressure field as a function of frequency.
if (!model.sol("sol2").isEmpty()) {
  // Evaluate absolute pressure and phase at the given location as a function
of frequency.
  model.result().numerical("gev1").setResult();
  double[] pressureAbs = model.result().numerical("gev1").getReal()[0];
  double[] pressurePhase = model.result().numerical("gev1").getReal()[1];
  double[] freq = model.result().numerical("gev1").getReal()[2];
  // Convert pressure data into a sound file.
    // Set the number of samples in the highest frequency wave and the total
audio time in seconds.
   int n = 20;
    int time = 4;
    float sampleRate = (float) freq[freq.length-1]*n;
    byte buffer[] = new byte[(int) sampleRate*2*time];
    // Use ShortBuffer (signed 16-bit with big-endian byte order) and ByteBuffer
for easily adding new bytes to the buffer.
    java.nio.ByteBuffer byteBuffer = java.nio.ByteBuffer.wrap(buffer);
    java.nio.ShortBuffer shortBuffer = byteBuffer.asShortBuffer();
    // Set up AudioFormat, DataLine, and SourceDataLine in order to play sound
with the Java sound API.
    javax.sound.sampled.AudioFormat audioFormat = new
javax.sound.sampled.AudioFormat(sampleRate, 16, 1, true, true);
    int bytesPerSample = 2;
    for (int i = 0; i < buffer.length/bytesPerSample; i++) {</pre>
      double t = i/sampleRate;
      // Add the six components and divide by the sum of the amplitude of the
signals.
     double amplitude = 0;
      for (int j = 0; j < pressureAbs.length; j++) {</pre>
        amplitude += pressureAbs[j]*Math.sin(2*Math.PI*freq[j]*t+
pressurePhase[j]);
      }
     // Multiply the signal with 1200 in order to get a decent volume on the
envelope signal.
     shortBuffer.put((short) (1200*amplitude));
    java.io.ByteArrayInputStream byteArrayInputStream = new
java.io.ByteArrayInputStream(buffer);
    // Write to the file in order to create the file.
    writeFile("temp:///gearbox vibration noise bearing mic1.wav", "");
    // Get the absolute file path of the generated temp file for the wave output.
    String tempWaveFilePath = getFilePath("temp:///
```

```
gearbox vibration noise bearing mic1.wav");
    java.io.File waveFile = null;
   if (tempWaveFilePath != null) {
     waveFile = new java.io.File(tempWaveFilePath); // Create a File instance.
   // Create an input stream taking the byte[] buffer.
    javax.sound.sampled.AudioInputStream audioInputStream = new
javax.sound.sampled.AudioInputStream(byteArrayInputStream, audioFormat,
buffer.length/audioFormat.getFrameSize());
    // Write the audio input stream of the sound buffer to the wave file and
play the wave file.
    // A wave file is used instead of directly playing to a source data line for
the sound device on
    // the computer because of the client user interface may run on another
machine.
   // playSound functionality ensures the sound is always played for the client
user interface.
   if (waveFile != null) {
     javax.sound.sampled.AudioSystem.write(audioInputStream,
javax.sound.sampled.AudioFileFormat.Type.WAVE, waveFile);
     playSound("temp:///gearbox_vibration_noise_bearing_mic1.wav");
  } catch (Exception ex) {
   debugLog(ex.getMessage());
   error("Error when creating fundamental and harmonics sound combination.");
 }
}
```

NEW METHOD

- I In the Application Builder window, right-click Methods and choose New Method.
- 2 In the New Method dialog, type Microphone 2 in the Name text field.
- 3 Click OK.

METHODS

- I In the Application Builder window, under Methods right-click Microphone2 and choose Indent and Format.
- **2** Copy the following code into the **Microphone2** window:

```
// This method is to play the sound at microphone 2.
// It uses absolute value and phase of pressure field as a function of frequency.
if (!model.sol("sol2").isEmpty()) {
    // Evaluate absolute pressure and phase at the given location as a function of frequency.
    model.result().numerical("gev2").setResult();
    double[] pressureAbs = model.result().numerical("gev2").getReal()[0];
    double[] pressurePhase = model.result().numerical("gev2").getReal()[1];
```

```
double[] freq = model.result().numerical("gev2").getReal()[2];
  // Convert pressure data into a sound file.
  try {
    // Set the number of samples in the highest frequency wave and the total
audio time in seconds.
   int n = 20:
    int time = 4;
    float sampleRate = (float) freq[freq.length-1]*n;
    byte buffer[] = new byte[(int) sampleRate*2*time];
    // Use ShortBuffer (signed 16-bit with big-endian byte order) and ByteBuffer
for easily adding new bytes to the buffer.
    java.nio.ByteBuffer byteBuffer = java.nio.ByteBuffer.wrap(buffer);
    java.nio.ShortBuffer shortBuffer = byteBuffer.asShortBuffer();
    // Set up AudioFormat, DataLine, and SourceDataLine in order to play sound
with the Java sound API.
    javax.sound.sampled.AudioFormat audioFormat = new
javax.sound.sampled.AudioFormat(sampleRate, 16, 1, true, true);
    int bytesPerSample = 2;
    for (int i = 0; i < buffer.length/bytesPerSample; i++) {</pre>
      double t = i/sampleRate;
      // Add the six components and divide by the sum of the amplitude of the
signals.
     double amplitude = 0;
      for (int j = 0; j < pressureAbs.length; j++) {</pre>
        amplitude += pressureAbs[j]*Math.sin(2*Math.PI*freq[j]*t+
pressurePhase[j]);
      // Multiply the signal with 1200 in order to get a decent volume on the
envelope signal.
      shortBuffer.put((short) (1200*amplitude));
    java.io.ByteArrayInputStream byteArrayInputStream = new
java.io.ByteArrayInputStream(buffer);
    // Write to the file in order to create the file.
    writeFile("temp:///gearbox vibration noise bearing mic2.wav", "");
    // Get the absolute file path of the generated temp file for the wave output.
    String tempWaveFilePath = getFilePath("temp:///
gearbox vibration noise bearing mic2.wav");
    java.io.File waveFile = null;
    if (tempWaveFilePath != null) {
     waveFile = new java.io.File(tempWaveFilePath); // Create a File instance.
    // Create an input stream taking the byte[] buffer.
    javax.sound.sampled.AudioInputStream audioInputStream = new
javax.sound.sampled.AudioInputStream(byteArrayInputStream, audioFormat,
buffer.length/audioFormat.getFrameSize());
```

```
// Write the audio input stream of the sound buffer to the wave file and
play the wave file.
    // A wave file is used instead of directly playing to a source data line for
the sound device on
    //the computer because of the client user interface may run on another
machine.
    // playSound functionality ensures the sound is always played for the client
user interface.
    if (waveFile != null) {
      javax.sound.sampled.AudioSystem.write(audioInputStream,
javax.sound.sampled.AudioFileFormat.Type.WAVE, waveFile);
      playSound("temp:///gearbox vibration noise bearing mic2.wav");
  } catch (Exception ex) {
    debugLog(ex.getMessage());
    error("Error when creating fundamental and harmonics sound combination.");
 }
}
```

MODEL BUILDER

- I In the Home toolbar, click **Model Builder**.
- 2 Click Method Call and choose Microphone I.

GLOBAL DEFINITIONS

Microphone I

- I In the Model Builder window, under Global Definitions right-click Microphone I and
- 2 In the Home toolbar, click Run Method Call and choose Microphone I.
- 3 Click Method Call and choose Microphone2.

Microphone2

- I In the Model Builder window, right-click Microphone2 and choose Run.
- 2 In the Home toolbar, click Run Method Call and choose Microphone2.

RESULTS

Thumbnail

- I In the Model Builder window, right-click Velocity Stress and choose Duplicate.
- 2 In the Model Builder window, click Velocity Stress I.
- 3 In the Settings window for 3D Plot Group, type Thumbnail in the Label text field.

Isosurface I

- I Right-click Thumbnail and choose Isosurface.
- 2 In the Settings window for Isosurface, locate the Data section.
- 3 From the Dataset list, choose Study: Acoustics (Frequency Domain)/Solution 2 (5) (sol2).
- 4 From the Parameter value (freq (Hz)) list, choose 1300.
- **5** Locate the **Expression** section. In the **Expression** text field, type acpr.Lp_t.
- 6 Locate the Levels section. In the Total levels text field, type 10.

Filter I

- I Right-click Isosurface I and choose Filter.
- 2 In the Settings window for Filter, locate the Element Selection section.
- 3 In the Logical expression for inclusion text field, type y>0.1.
- 4 In the Thumbnail toolbar, click Plot.