

A Step towards Biosensors

Numerical Study of Shear-Thinning Droplet Breakup Dynamics at Microfluidics T-Junction using Level-Set Method

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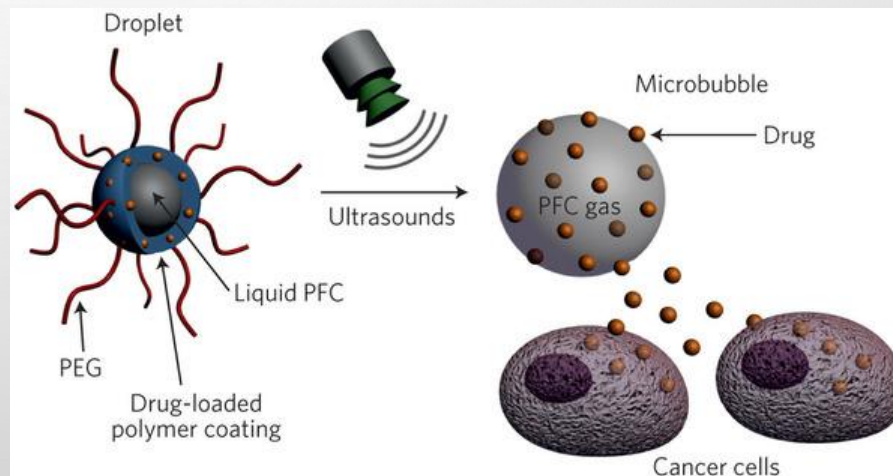
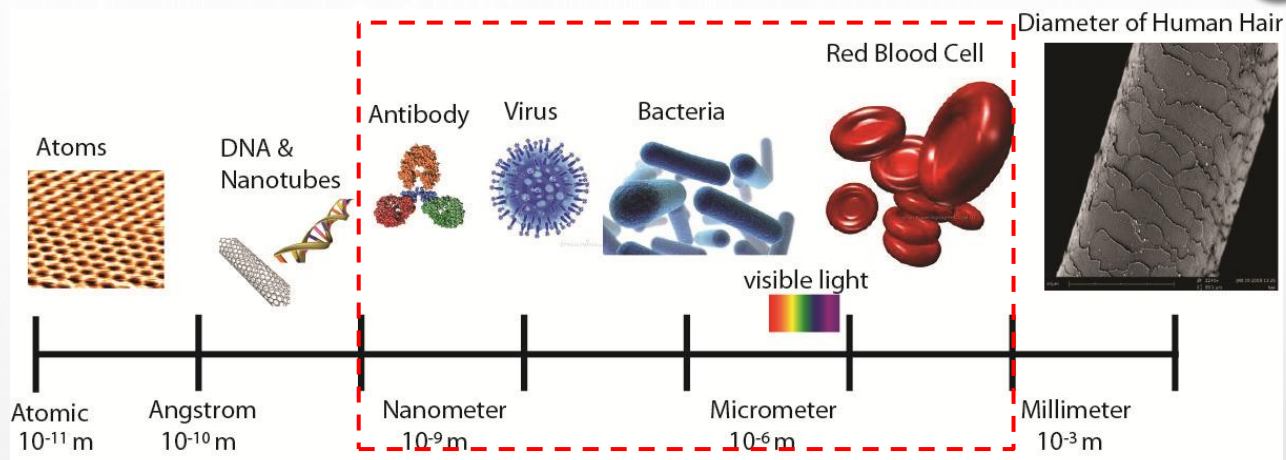
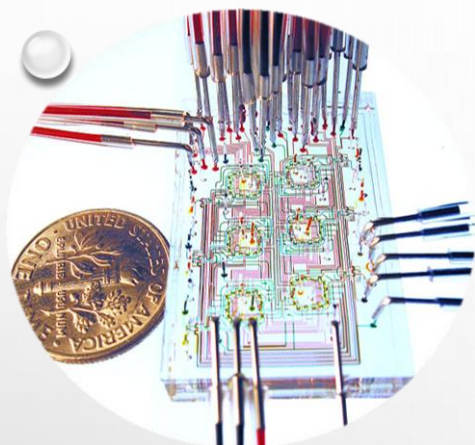
OUTLINE

- **Introduction to Droplet Formation in Microchannel Network**
 - Research Background
 - Problem Statements
 - Research Scope
- **Numerical Model Setup**
 - Conservative Level-Set Method
- **Numerical Model Validation**
- **Results and Discussion**
- **Conclusion**
- **Acknowledgements**

RESEARCH BACKGROUND

- **Emulsions:** contains a mixture of two immiscible liquids as one phase being dispersed throughout the other phase in small droplets.
- Why are **emulsions** important?
In medical or pharmaceuticals applications:
 - drug delivery systems
 - Administrating a pharmaceutical compound to achieve therapeutic effect
 - deliver vaccines and kill microbes
- **Microfluidic systems:** science and technology of systems that process or manipulate small amounts of fluids, using channels with micrometer length scales.

RESEARCH BACKGROUND



Chemotherapy Drug Delivery System¹

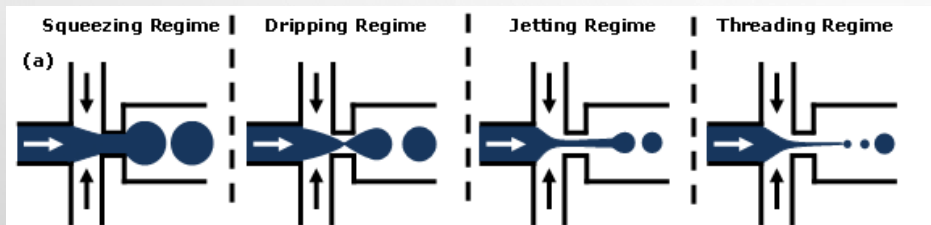
Drug delivery from echogenic perfluorocarbon (PFC)-containing nanoemulsions²

1. Adams, T., Yang, C.J., Gress, J., Wimmer, N., and Minerick, A (2012). Retrieved from <http://cdn.intechopen.com/pdfs-wm/29689.pdf>.

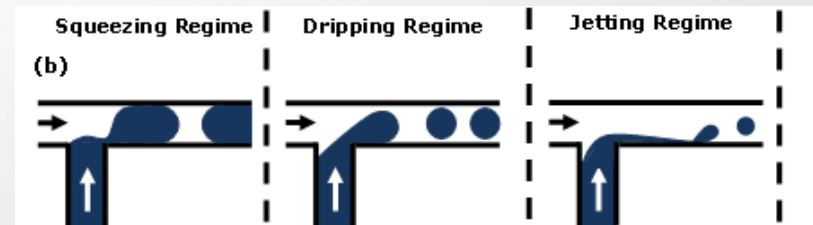
2. Mura, S., Nicholas, J., and Couvreur, P. (2013). *Nature materials*, **12**, 991-1003.

RESEARCH BACKGROUND

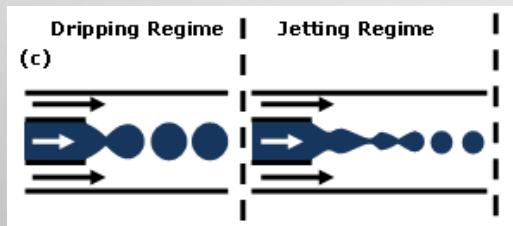
- **Microfluidic systems:** an alternative and versatile platform for microdroplets formation.
- Droplets can be generated via a number of methods.



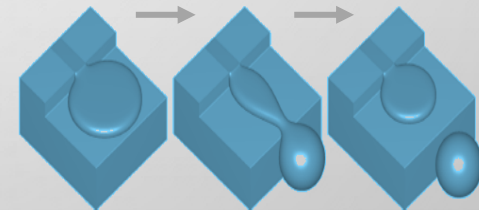
Breakup in Elongational Strained Flow



Breakup in Cross-Flowing Stream



Breakup in Co-Flowing Stream



Microchannel Emulsification¹

1. Van der Zwan, E., Schroen, K., and Boom, R. (2009). *Langmuir*, 25, 7320–7327.

RESEARCH BACKGROUND

- **Scaling analysis** and **dimensionless numbers** are of key importance in designing and physics underlying in microfluidic devices.
- Provide importance of forces, energies, or time scale in presence and lead the way to simplification of complex systems.
- Dimensionless parameters associated with microfluidics are:

$$\text{Re} = \frac{\rho UL}{\mu} = \frac{\text{inertial}}{\text{viscous}}$$

Reynolds

$$\text{Ca} = \frac{\mu U}{\sigma} = \frac{\text{viscous}}{\text{interfacial}}$$

Capillary

$$\text{We} = \frac{\rho U^2 L}{\sigma} = \frac{\text{inertial}}{\text{interfacial}}$$

Weber

$$\text{Wi} = \tau_p \gamma = \frac{\text{polymerrelaxation time}}{\text{shear rate time}}$$

Weissenberg

$$\text{De} = \frac{\tau_p}{\tau_{flow}} = \frac{\text{polymerrelaxation time}}{\text{flow time}}$$

Deborah

MICROFLUIDICS T-JUNCTION

- The tip of the dispersed phase enters the main channel.
- The dispersed phase entering the T-junction is slowly convected downstream.
- A pressure increase in the continuous phase is expected. This action squeezes the neck of the dispersed thread and droplet is eventually generated¹.

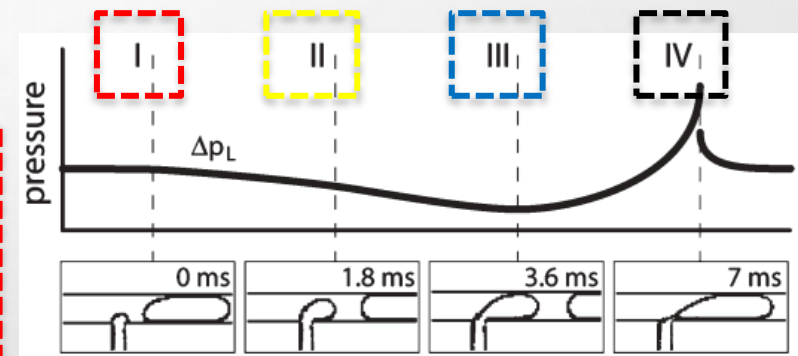
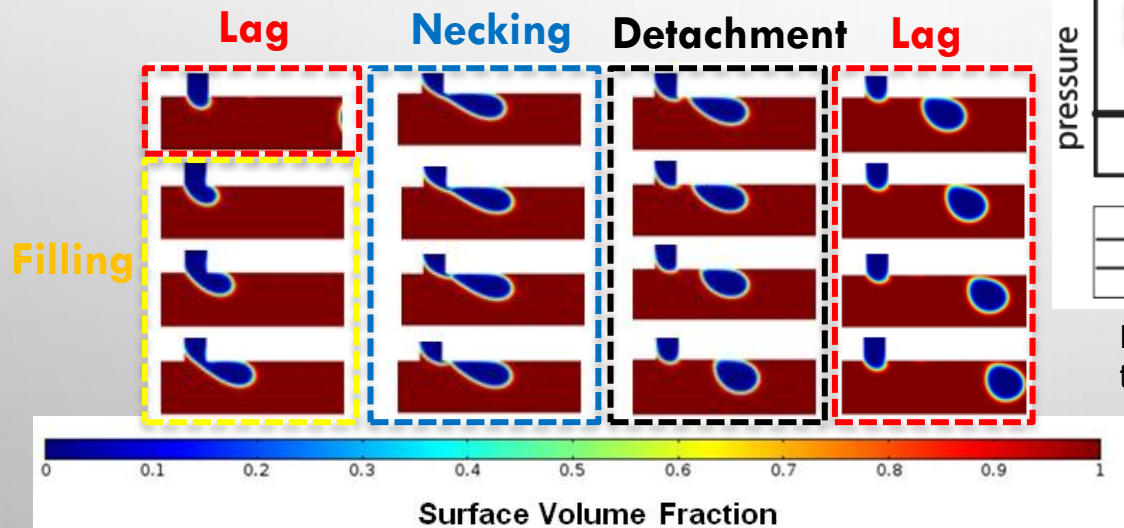
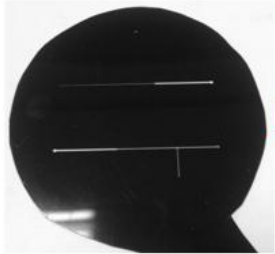


Figure 2: Postulated evolution of Laplace pressure during the droplet breakup process in a T-junction microchannel².

Figure 1: Snapshots of two-dimensional (2D) simulations of w/o droplet breakup process in microchannel (for system: $Q=0.05$, where continuous phase flow rate, $Q_c=2.00$ ml/hr, and dispersed phase flow rate, $Q_d=0.10$ ml/hr).

1. Glawdel, T., Elbuken, C., and Ren, C.L. (2012). *Physical Review*, **85**, 016323-1-016323-12.
2. Garstecki, P., Fuerstman, M.J., Stone, H.A. and Whitesides, G.M. (2006). *Lab Chip*, **6**, 437-446.

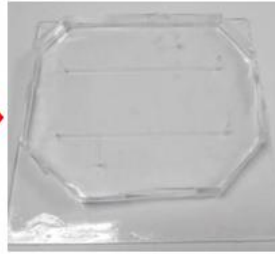
MICROFLUIDICS T-JUNCTION



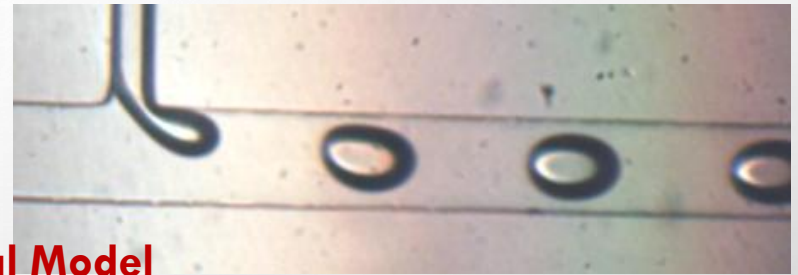
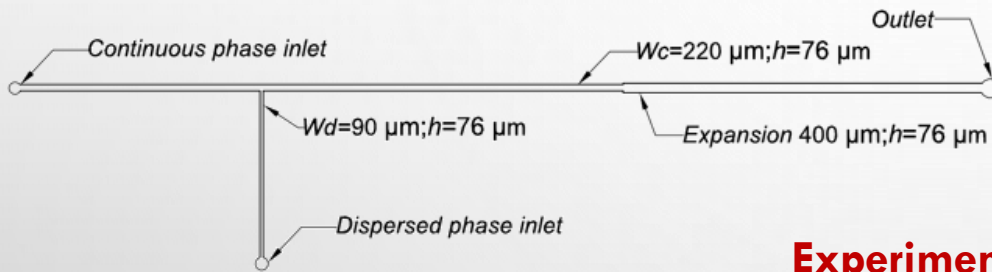
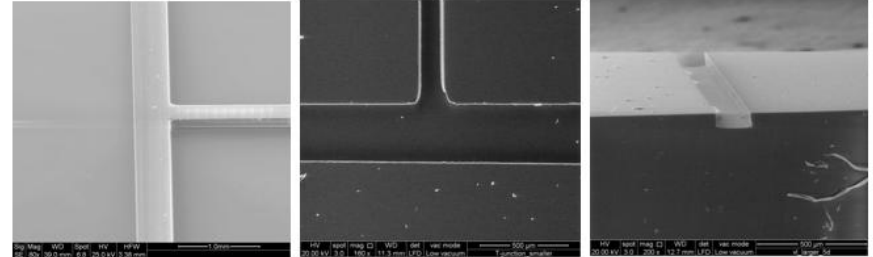
(a) Positive Photomask



(b) SU-8 Mould

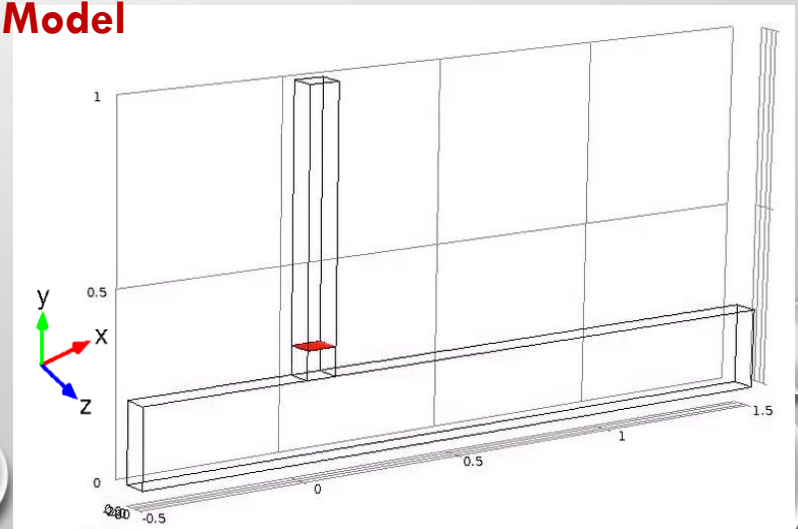
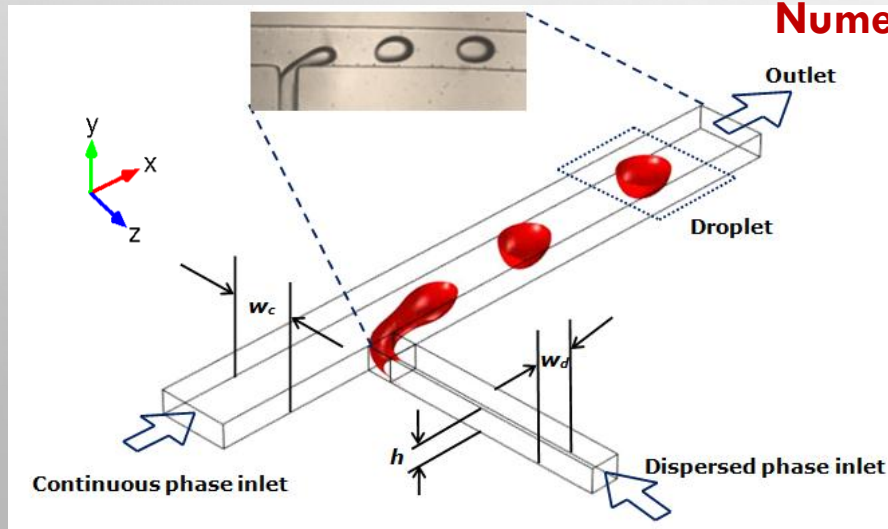


(c) PDMS Microchip



Experimental Model

Numerical Model



PROBLEM STATEMENTS

- Velocity profile for laminar **Newtonian** flow in a rectangular duct:

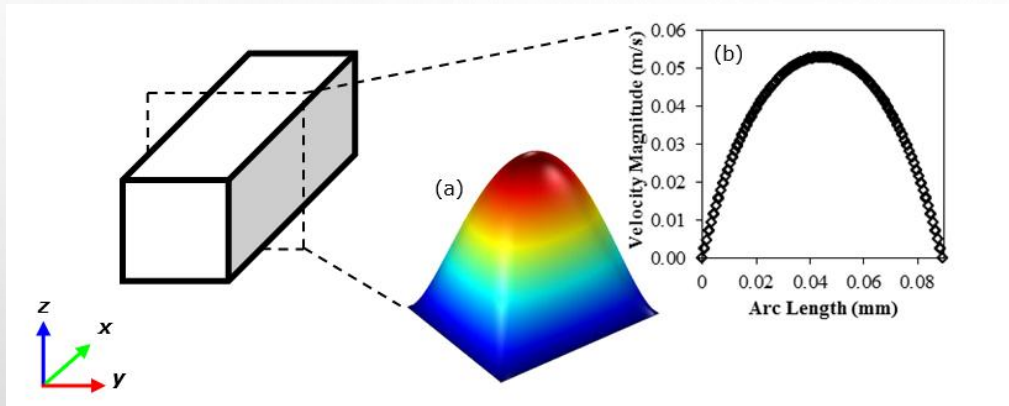


Figure 1: Velocity profile for laminar Newtonian flow: (a) Two-dimensional plot with velocity height expression, (b) One-dimensional plot with parabolic velocity profile in rectangular microchannel.

- Velocity profile for laminar **non-Newtonian shear-thinning** flow:

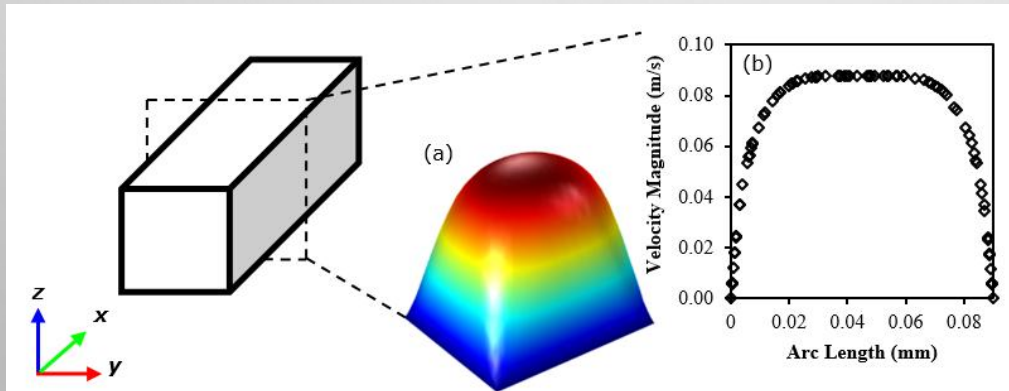


Figure 2: Velocity profile for non-Newtonian shear-thinning flow: (a) Two-dimensional plot with velocity height expression, (b) One-dimensional plot with blunted velocity profile in rectangular microchannel.

PROBLEM STATEMENTS

- Shear-rate profile for laminar **non-Newtonian shear-thinning** flow in a rectangular duct:

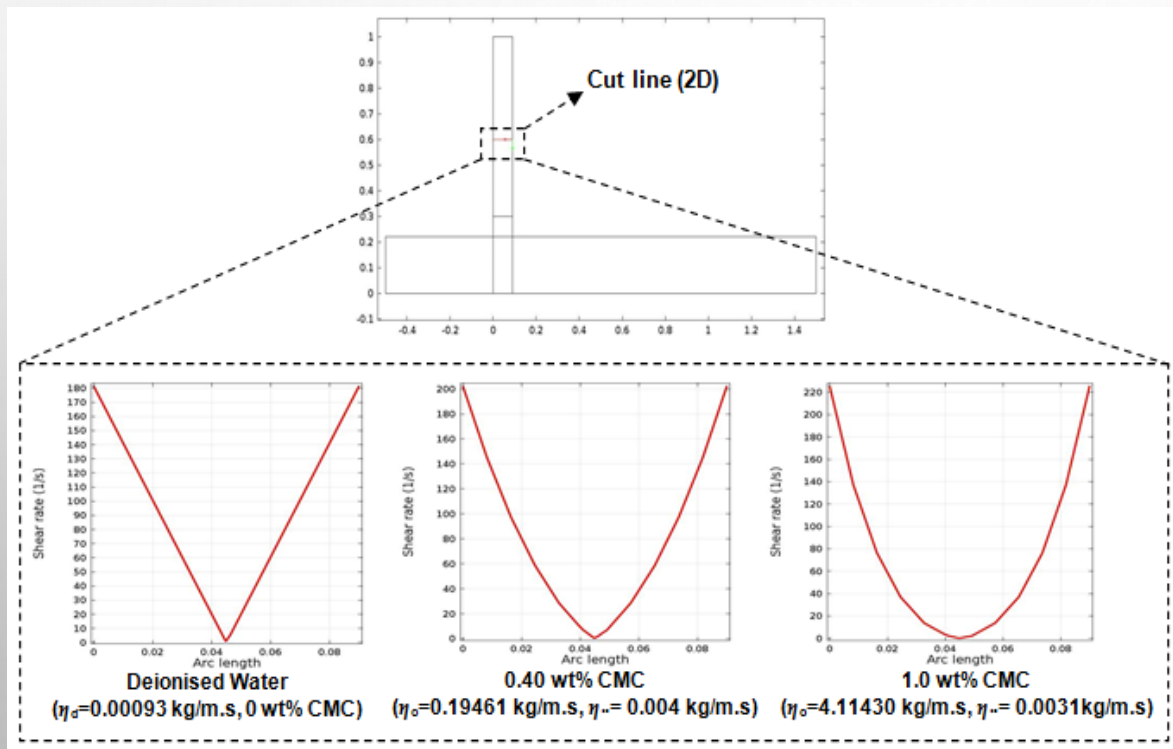
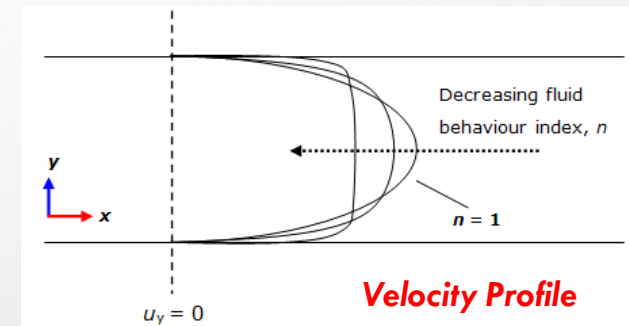
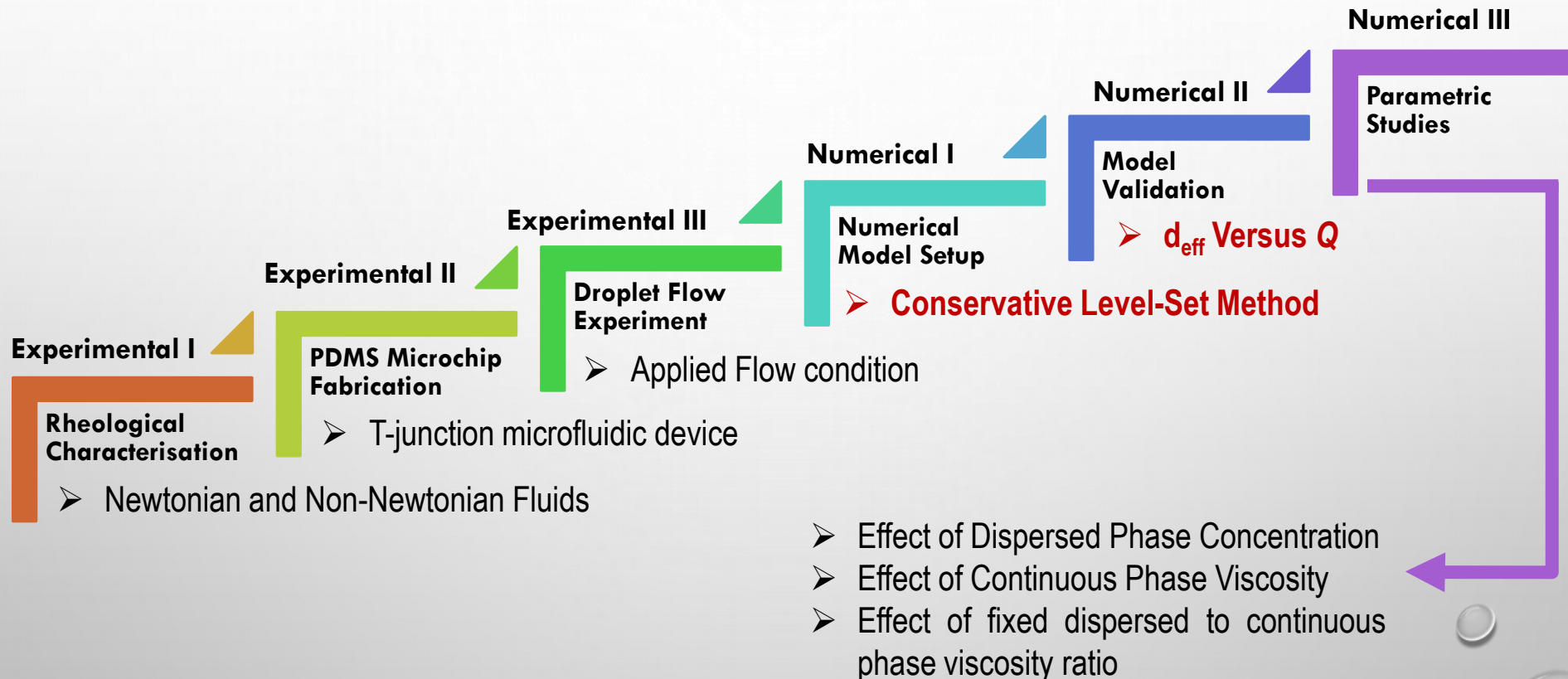


Figure 1: Shear rate profile for Newtonian and non-Newtonian flow measured along the cut line 2D across the flow of dispersed phase in the microfluidic channel (for system: $Q=0.05$).

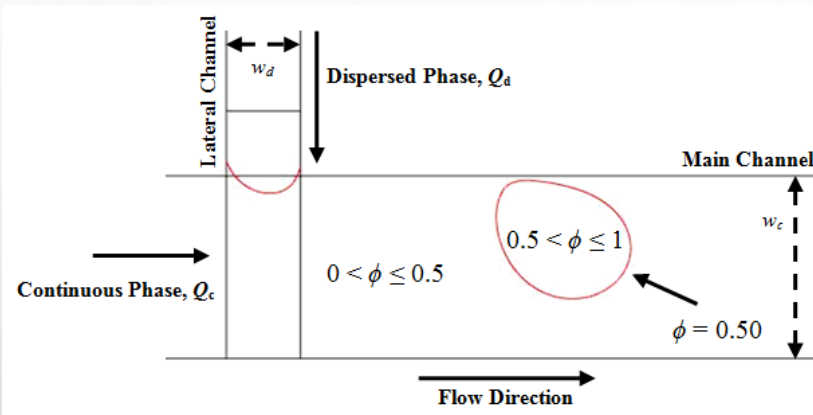


- Apparent viscosity of shear-thinning fluid decreases as the shear rate increase;
- Velocity profile becomes increasingly blunt as n decreases.

RESEARCH SCOPE



2D LAMINAR TWO-PHASE, LEVEL-SET



Geometry Modelling

- T-shaped configurations
- w_c : 221 μm (continuous phase channel width)
- w_d : 90 μm (dispersed phase channel width)
- d : 73.5 μm (depth of the channel)

Conservative Level-Set method¹

To describe the interface between two immiscible fluids which is defined by the 0.5 contour of the level set (phase) function (ϕ).

Governing Equations

Incompressible Navier-Stokes (NS) equation:

$$\rho \frac{\partial \mathbf{u}}{\partial t} + \rho(\mathbf{u} \cdot \nabla)\mathbf{u} = \nabla \left[-pI + \eta(\nabla \mathbf{u} + (\nabla \mathbf{u})^T) \right] + F_{st}$$

Continuity equation:

$$\nabla \cdot \mathbf{u} = 0$$

Level-set equation:

$$\frac{\partial \phi}{\partial t} + \mathbf{u} \cdot \nabla \phi = \gamma \nabla \left[\varepsilon \nabla \phi - \phi(1-\phi) \frac{\nabla \phi}{|\nabla \phi|} \right]$$

$$F_{st} = \sigma k \mathbf{n}_\Gamma \delta_{sm}$$

where

$$k = -\nabla \cdot \mathbf{n}_\Gamma$$

$$\mathbf{n}_\Gamma = \frac{\nabla \phi}{|\nabla \phi|}$$

$$\delta_{sm} = 6|\phi(1-\phi)||\nabla \phi|$$

The fluid properties of density and the dynamic viscosity across the interface

$$\rho = \rho_1 + (\rho_2 - \rho_1)\phi \quad \eta = \eta_1 + (\eta_2 - \eta_1)\phi$$

Wall Boundary Conditions: Wetting wall

Complete Repulsion: **180°** contact angle

Inlet and Outlet Conditions

Inlet: Laminar inflow conditions with specified flow rate (ml/h) ($Q=Q_d/Q_c$)

Outlet: Pressure with no viscous stress ($P=0$ Pa)

MESHED MODEL OF T-JUNCTION

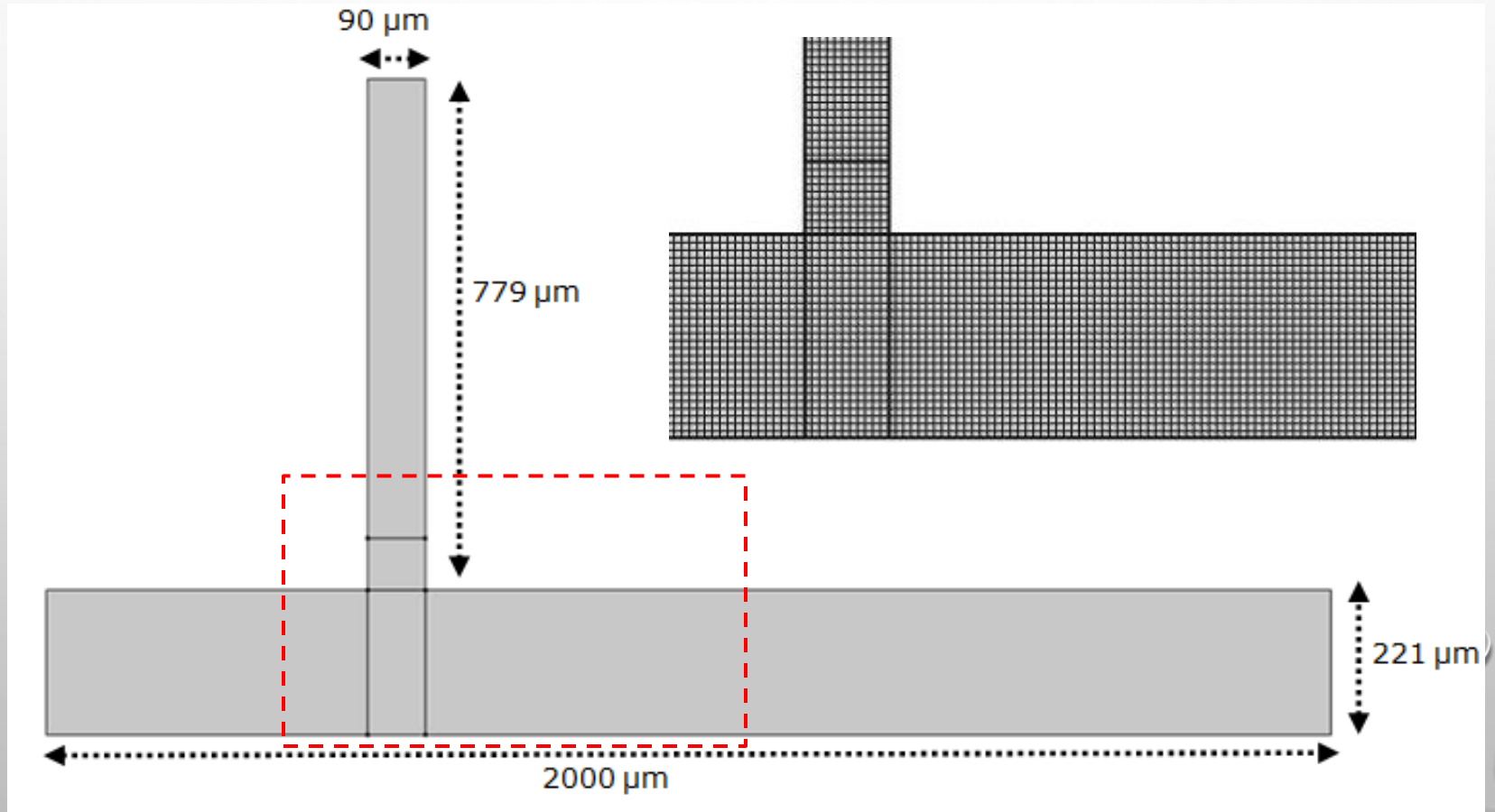


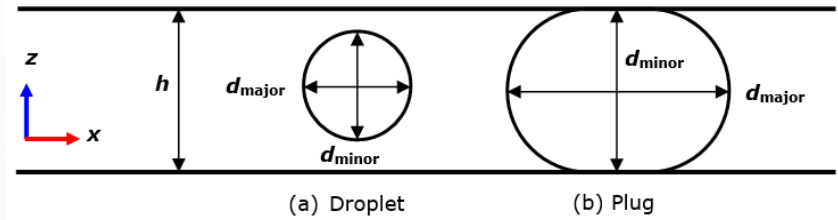
Figure 1: The geometry of microfluidics T-junction composed of five subdomains with prescribed dimensions in COMSOL simulation.

SIMULATION SETUP PARAMETERS

Table 1: General settings for the variables and parameter in COMSOL (for system: flow rate ratio, Q: 0.05).

Description	Expression	Unit
Volume Inlet 1*	2	ml/h
Volume Inlet 2*	0.1	ml/h
Effective Droplet Diameter*	d_{eff}	mm
Viscosity Fluid 1	0.068	kg/m.s
Viscosity Fluid 2(Water)	0.00093	kg/m.s
Viscosity Fluid 2 (Non-Newtonian)*	Rheological data	kg/m.s
Infinite shear viscosity*	Rheological data	kg/m.s
Zero shear viscosity*	Rheological data	kg/m.s
Relaxation time constant*	Rheological data	s
Fluid behaviour index*	Rheological data	1
Density Fluid 1	908.9	kg/m ³
Density Fluid 2 (Water)	998.2	kg/m ³
Density Fluid 2 (Non-Newtonian)*	Rheological data	
Surface Tension (Water)	0.02074	N/m
Surface Tension (Non-Newtonian)*	Rheological data	
Contact angle	180	degree
Depth of the channel	$7.35e^{-5}$	m

$$d_{eff} = 2 \cdot \sqrt{\frac{1}{\pi} \int_{\Omega} (\phi > 0.5) d\Omega}$$



Sodium Carboxymethylcellulose (CMC)

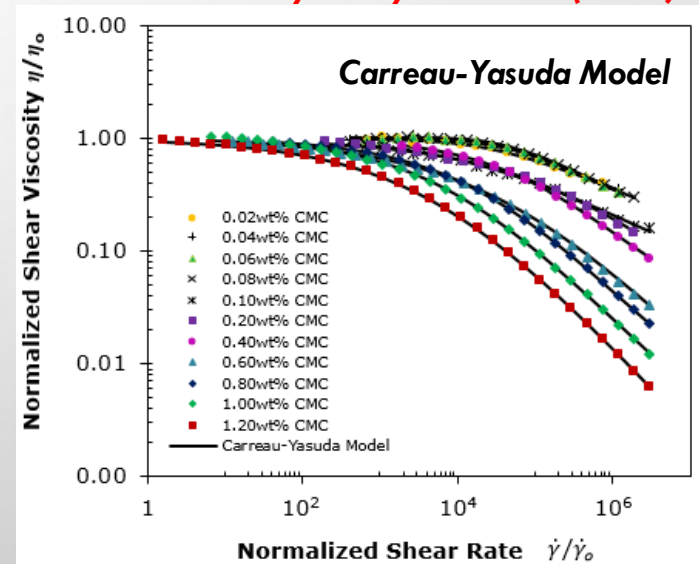


Figure 1: Normalized shear viscosity plotted against normalized shear rate for a series of CMC shear-thinning solutions with different concentrations.

MODEL VALIDATION

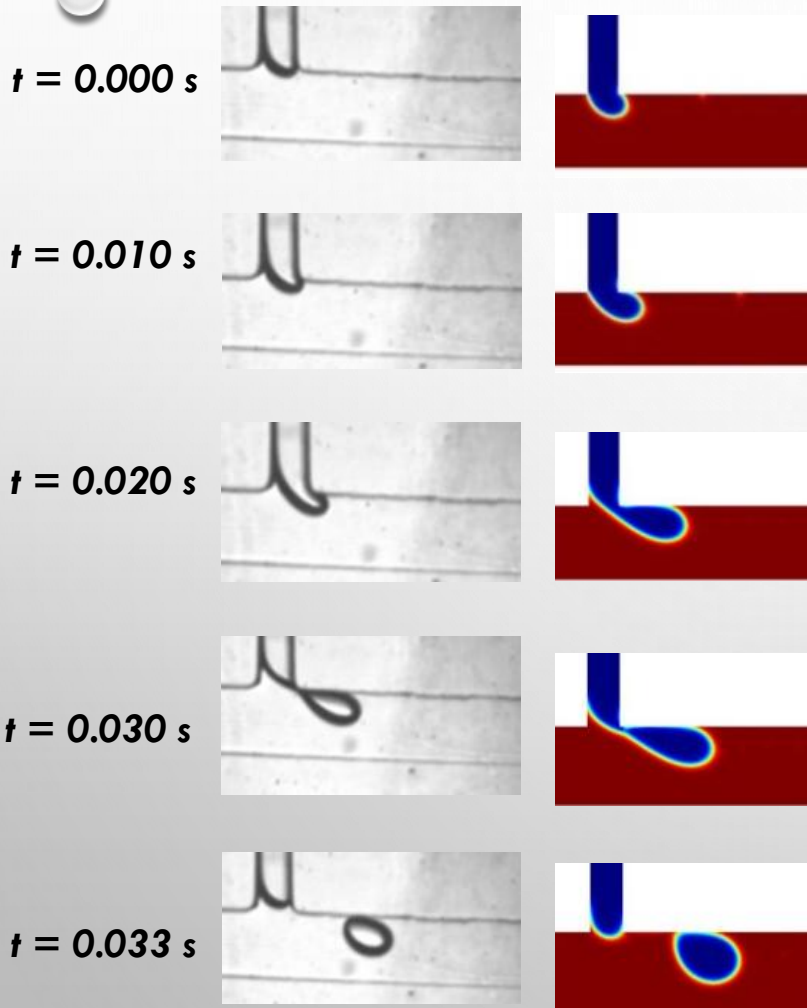


Table 1: Comparison of droplet diameter between numerical and experimental model (for system: flow rate ratio, Q: 0.05).

Q_c (ml/h)	Q_d (ml/h)	Q_d/Q_c	Error Percentage (%)
2	0.080	0.0400	1.10
2	0.100	0.0500	1.01
2	0.135	0.0675	5.04
2	0.200	0.1000	10.24
2	0.250	0.1250	9.96

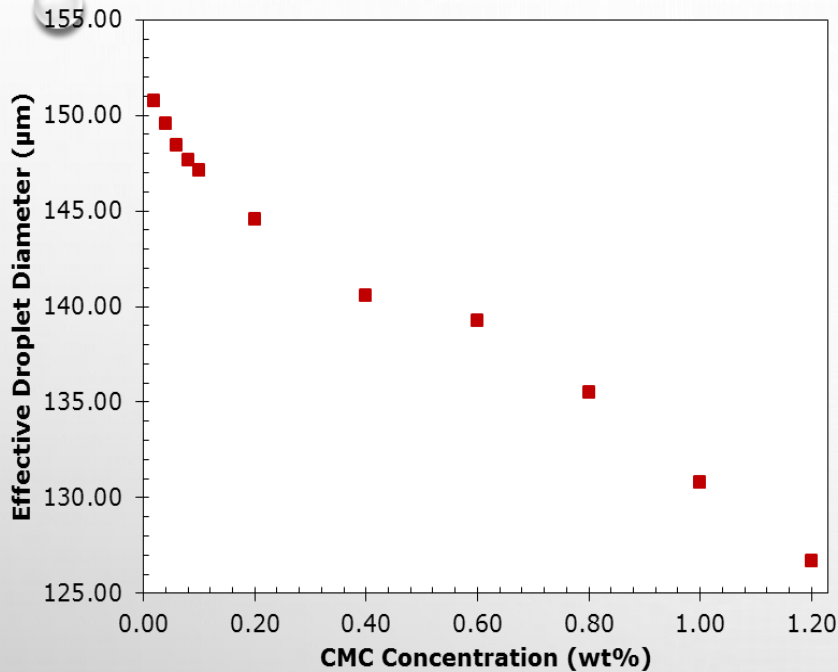
Q_c = Continuous Phase Flow Rate
 Q_d = Dispersed Phase Flow Rate

Discrepancy between experimental and numerical¹:

- Physical and rheological properties were affected by the room temperature fluctuations.
- Syringe pumps induced oscillation of flow rate.
- Difficulties of numerical dissipation in advection step of fluid simulation

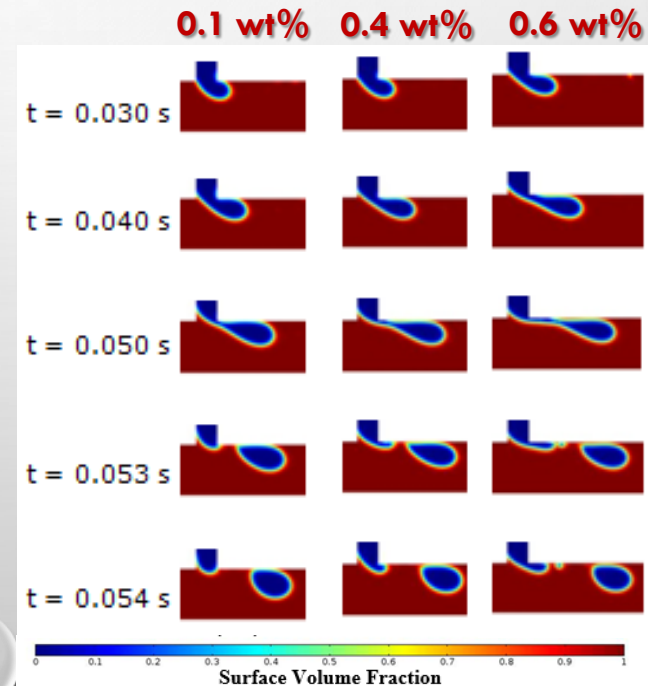
1. Wong, V.L.; Loizou, K.; Lau, P.L.; Graham, R.S.; and Hewakandamby, B.N. (2014). Numerical simulations of the effect of rheological parameters on shear-thinning droplet formation. Proceedings of the ASME 4th Joint US-European Fluids Engineering Division Summer Meeting, Chicago, Illinois, August 3-8, 9pp

EFFECT OF DISPERSED PHASE CONCENTRATION



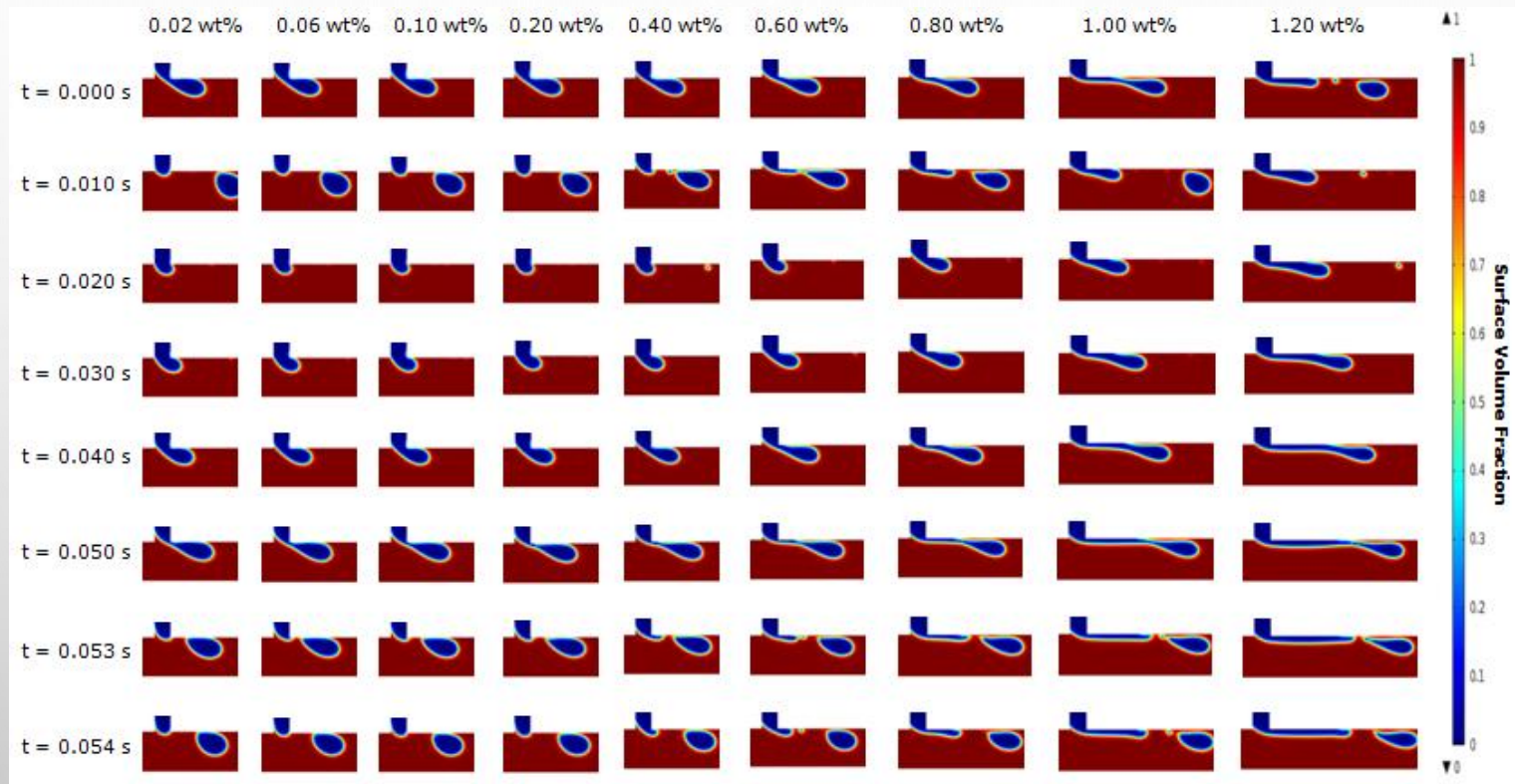
1. Shear-Thinning Effect

- Larger shear-thinning effect will tend to reduce the resulting droplet length for higher viscosity.
- Greater shear-thinning effect exhibit decrease in viscosity upon the application of shear due to the inertial force.



Parameter	Effect of Dispersed Phase Concentration
Continuous Phase	Olive Oil ($\eta_c = 0.068 \text{ kg/m s}$)
Dispersed Phase	CMC Shear-Thinning Solution (0.02wt% to 1.20wt%)

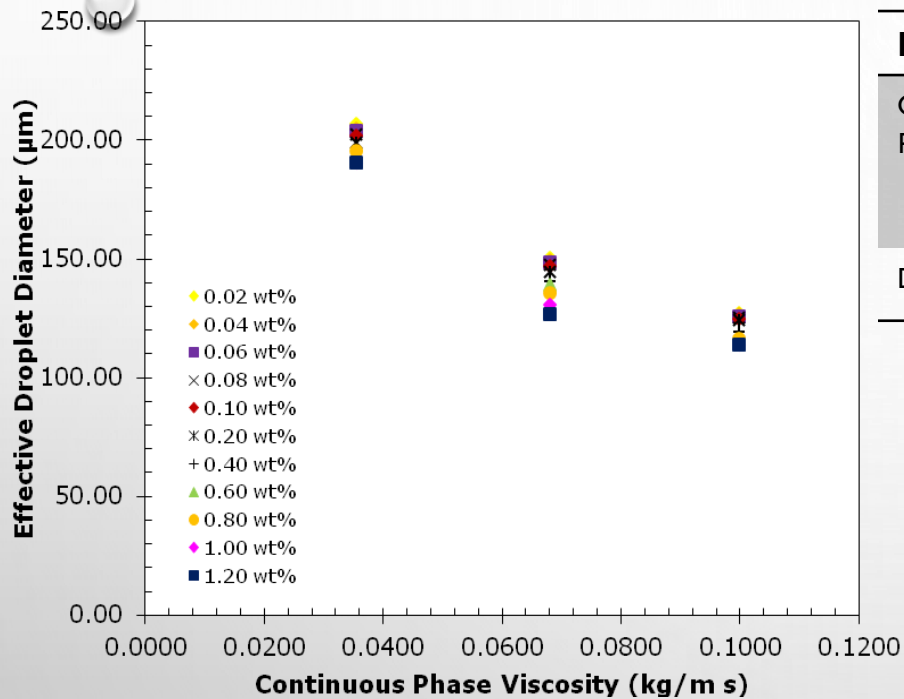
EFFECT OF DISPERSED PHASE CONCENTRATION



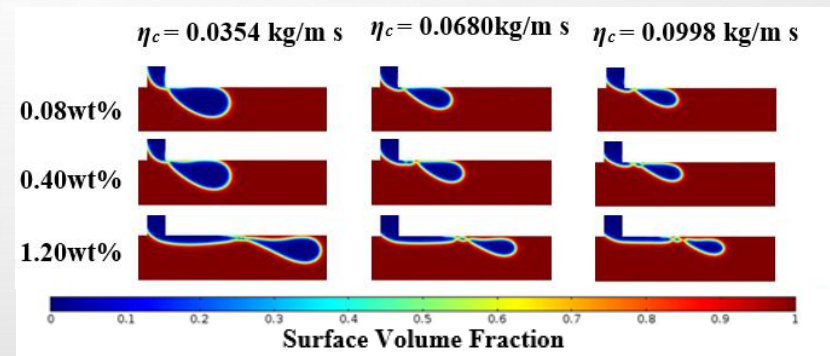
2. Viscosity Effect

- Viscosity of a polymer solution depends on its concentration and molecular weight of the dissolved polymer. When the SCMC liquid is more viscous ($C^* \sim 0.4$ wt%), the viscous pressure in dispersed thread becomes more dominant.
- Viscous pressure overcome the opposing capillary pressure \rightarrow Elongated dispersed thread

EFFECT OF CONTINUOUS PHASE CONCENTRATION



Parameter	Effect of Continuous Phase Viscosity
Continuous Phase	Mineral Oil ($\eta_c = 0.0354 \text{ kg/m s}$) Olive Oil ($\eta_c = 0.068 \text{ kg/m s}$) Peanut Oil ($\eta_c = 0.0998 \text{ kg/m s}$)
Dispersed Phase	CMC Shear-Thinning Solution (0.02wt% to 1.20wt%)



Viscous Shear-Stress, $\tau \propto \eta_c Q_c$

- For lower η_c , viscous shear-stress appear to be minimised and surface tension becomes increasingly dominant on the breakup process \rightarrow larger droplets are generated.
- Increasing the η_c generally gives rise to increasing shear force on penetrating dispersed phase thread \rightarrow smaller droplets are generated.
- Jetting phenomenon \rightarrow force the droplet detachment point to move further downstream from the corner of T-junction, resulting in generation of smaller droplets.

EFFECT OF FIXED DISPERSED TO CONTINUOUS VISCOSITY RATIO

Solution	Viscosity (kg/m s) / Carreau-Yasuda Model Constant				
	η_o (kg/m s)	η_∞ (kg/m s)	λ (s)	n	a
0.02wt% CMC	0.0070	0.0003	0.0400	0.7121	0.9653
0.04wt% CMC	0.0121	0.0000	0.0325	0.7102	1.6980
0.06wt% CMC	0.0171	0.0000	0.0256	0.6775	1.3728
0.08wt% CMC	0.0195	0.0028	0.0143	0.4886	1.1319
0.10wt% CMC	0.0420	0.0007	0.0572	0.6242	0.4734
0.20wt% CMC	0.0742	0.0006	0.0041	0.3528	0.3856
0.40wt% CMC	0.1946	0.0040	0.0138	0.3157	0.5534
0.60wt% CMC	0.7995	0.0022	0.0147	0.1995	0.3660
0.80wt% CMC	1.6469	0.0057	0.0515	0.2444	0.4782
1.00wt% CMC	4.1143	0.0031	0.1604	0.2869	0.5000
1.20wt% CMC	10.2644	0.0000	0.2069	0.2297	0.4175

Carreau-Yasuda Model

$$\eta(\dot{\gamma}) = \eta_\infty + (\eta_o - \eta_\infty) [1 + (\lambda_{CY} \dot{\gamma})^a]^{\frac{n-1}{a}}$$

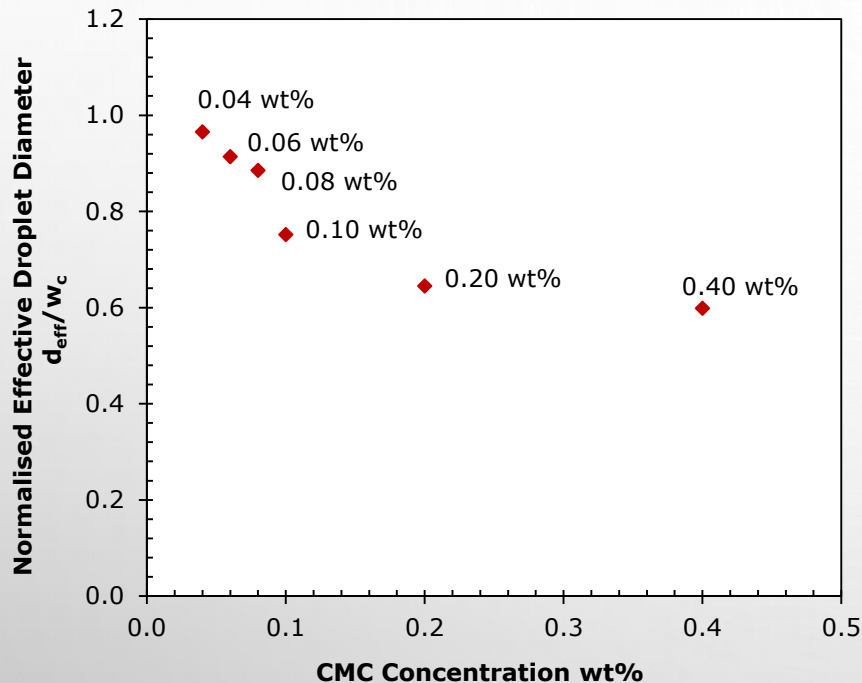
η_o = zero shear-viscosity

η_∞ = infinite shear-viscosity

λ_{CY} = relaxation time constant

Parameter	Effect of Fixed Dispersed to Continuous Phase Viscosity Ratio
Continuous Phase	Adjusting η_c = zero shear viscosity (η_o) of CMC solution.
Dispersed Phase	CMC Shear-Thinning Solution (0.04wt% to 0.40wt%)

EFFECT OF FIXED DISPERSED TO CONTINUOUS VISCOSITY RATIO

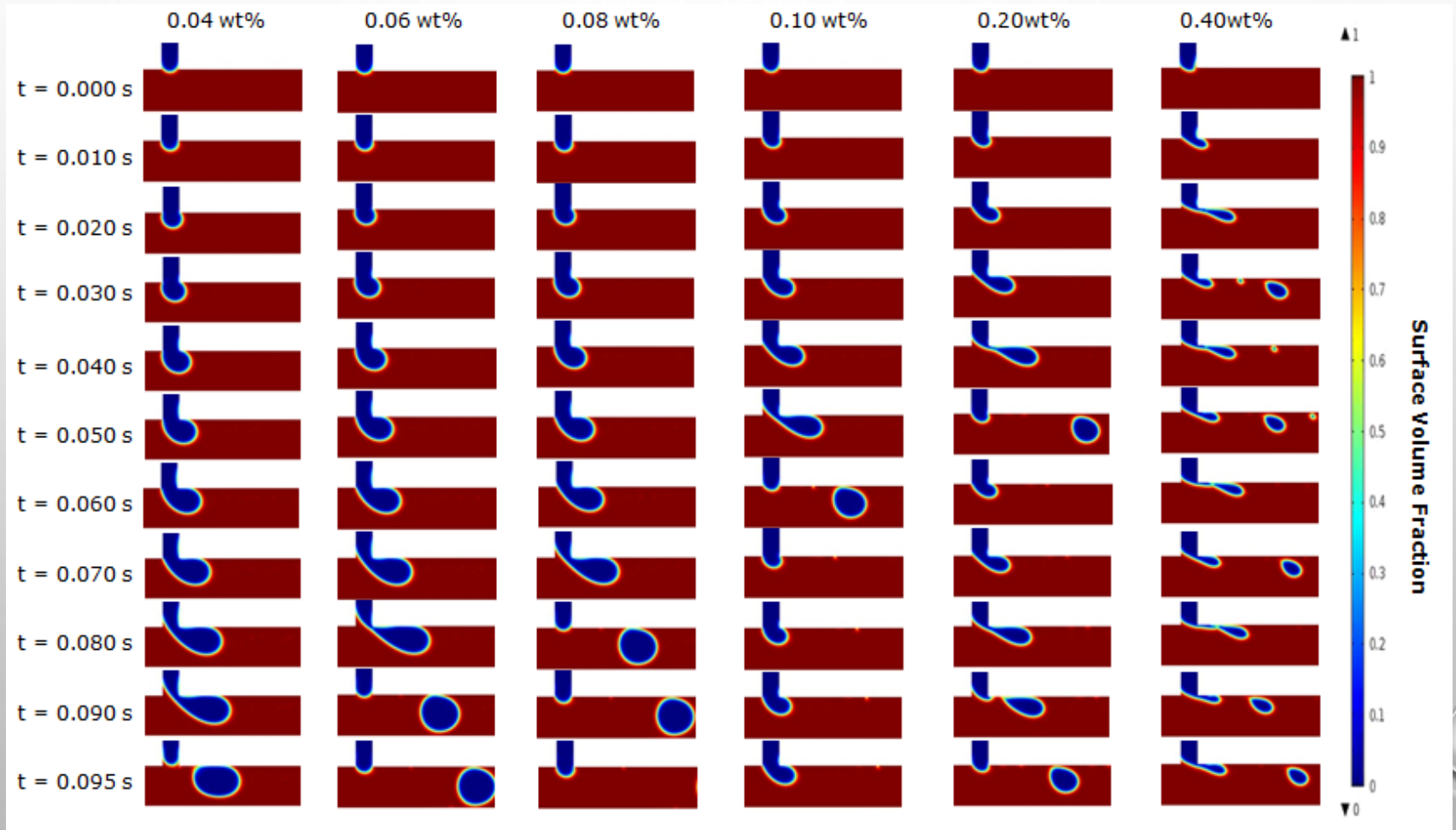


- Viscosity ratio ($\lambda = \eta_o / \eta_c$) \rightarrow quotient of zero shear viscosity of dispersed phase (η_o) with the viscosity of continuous phase (η_c).
- Changing the CMC concentration = changes the η_o .
- The η_c is varied to **always match the η_o** of the dispersed phase. ($\lambda = 1$)

Viscous Shear-Stress, $\tau \propto \eta_c Q_c$

- The η_c with the identical value of η_o always dominates the breakup process $\rightarrow \eta_c$ is constantly larger than the averaged $\eta_d \rightarrow$ shear-thinning behaviour.
- When $\eta_c \gg \eta_d$, the viscous shear stress is a vital distorting force acting on the interface, becomes prevailing \rightarrow accelerate the breakup process \rightarrow formation of smaller droplets.

EFFECT OF FIXED DISPERSED TO CONTINUOUS VISCOSITY RATIO



CONCLUSION

- Droplet dynamics are governed by:
 - Viscous shear-stress exerted by the continuous phase.
 - Shear-thinning properties of dispersed phase.
- d_{eff} decrease as dispersed concentration increases. Theoretical predictions are found to be inconsistent to those previous empirical observations that focused on dispersed fluid with different non-Newtonian characteristic.
- Larger η_c was expected to induce higher viscous shearing force acts on penetrating dispersed phase thread, thus reducing the d_{eff} .
- Considering a fixed λ of 1, The resultant droplet diameter is markedly decreased by increasing the equivalent viscosity of both phases.

ACKNOWLEDGEMENTS

- University of Nottingham Multiphase Flow Group (United Kingdom and Malaysia) for insightful discussions.
 - Project Supervisors: Dr. Buddhika N. Hewakandamby, Dr. Richard S. Graham, Dr. Phei-Li Lau
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Thank you for your attention.

Any Questions??